

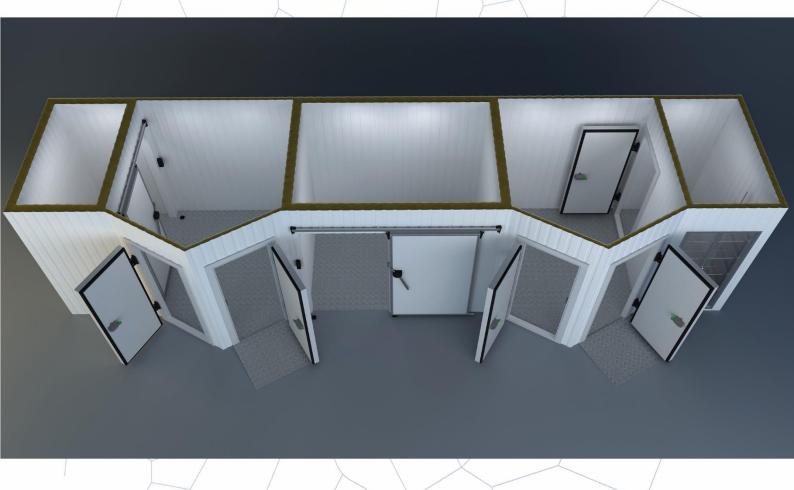
# COLD ROOM DOOR & ACCESSORIES DOUBLE WINGS Service Doors



inovarefrigeration by INOVA YAPI

# INOVA REFRIGERATION DOOR AND ACCESSORIES





#### Inova Group:

Since its inception, it has Reached More Than 10,000 Customers Worldwide & We Manufactured Than More 80,000 Doors.

# Our Production of Turkey:

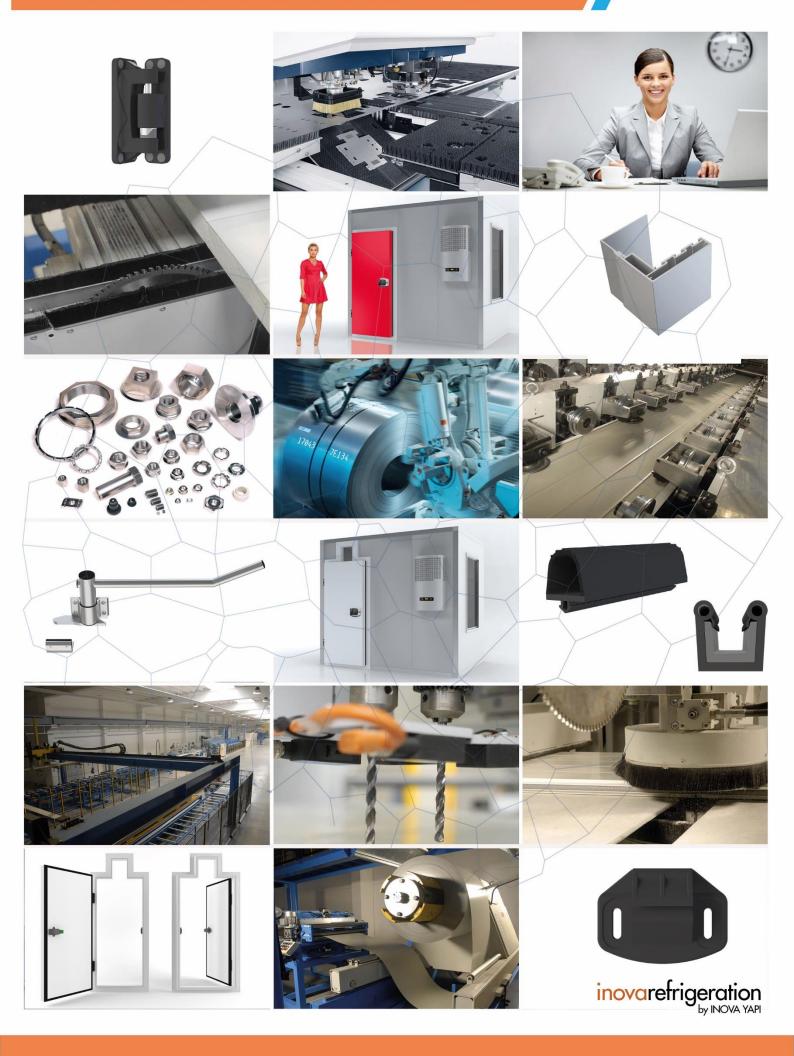
Sliding Door With Personal Door, Folding Service Door, Double Wings of Sliding Door & With These Doors We Manufactured Hinged Door, Sliding Door, FlipFlap Door, Service Door & Monorail System INOVA GROUP Aims to Keep Customer Satisfaction at Maximum Level With its Quality & Service Import – Export – Production – Marketing - Sales & After - Sales Services Constitute Our Main Activity Structure.

IF YOU GIVE IMPORTANCE TO CUSTOMER YOU WILL BE THE MOST VALUABLE BRAND OF WORLD.

Inova Group Continues to Action With This Mission.



# INOVA DOOR AND ACCESSORIES SYSTEMS























THE DOORS WITH INSULATING, FILLED WITH POLYURETHANE, ISOTHERMIC - HINGED AND SLIDING DOORS-TWO LEAVES SLIDING DOORS- SLIDING DOORS WITH PERSONAL DOOR MONORAIL TYPE DOORS USAGE AREAS;

- Cold storage
- Cold rooms
- Modular cold plants
- Walk-in freezer rooms
- Vehicles with cold dorse
- Cold product protection rooms
- Shock freezing chambers
- Climating rooms
- Medical materials and waste plants
- The facilities that apply polyurethane
- Factories
- Health and beauty facilities
- Hotels
- Hospitals
- Restaurants
- Chemical laboratories
- $\bullet$ Gsm
- Telecominication
- Morgues
- Operation rooms
- Units in which insulation and hygiene are required

## Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities, such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

## **Doors Special Solutions:**

- Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- We use Package with strength packaging system
- Service doors are produced embedded inside the moldings
- Suitable for office and living areas

## **Environment and User Friendly:**

- Clean design
- · Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, double leaf hinged doors models are not standard in the world.

#### **Minimum and Maximum Door Dimensions:**

100 cm Width \* 100 cm High \* 40 mm thickness (wing / blade size) Minimum 250 cm Width \* 300 cm High \* 40 mm thickness (wing / blade size) Maximum 300 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size) Maximum

Maximum door dimensions can be made by considering the international transport standards. Measures can be made in the desired size in the areas to be applied on-site.

Maximum dimensions can be increased for Opentop containers and truck transport

Maximum dimensions for Double wing models



#### **TECHNICAL SPECIFICATIONS OF DOORS**

**Room Temperature Range Door To Use:** NEGATIVE – 50 °C / POSITIVE 80 °C

Door Type : Double leaf Service door

**Door Wing Thickness** : 40 mm

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100-200 µ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

**Door Wing Sheet Quality** : dx51d + z - EN 10327 - Standards

**Door Wing Insulation Features** : Polyol + Izocsiyanate = Polyurethane

**Insulation Density** : 40- 45 kg / m3 - EN 1602 Standards

**Thermal Conductivity Coefficient** :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF (Polyvinylidene Floride) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces.

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets . Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

**Door Wing Case** : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum profile.

**Door Lock (Handle)** : The door can be applied in different models according to the areas to be used, but as standard, round stainless arm is applied.

**Door Hinges**: TDIN 50049-2.2./EN 10204-3.1.B Anodized aluminum hinges are used as standard in the service doors. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently Does not sag, no breaking. Service Doors open in one direction only to our side.

**Door Front Frame** : 100 % German design against DIN 50049- 2.2. / EN 10204 - 3.1.B maximum heat insulation polyamide barrier Aluminum Frame.

**Door Rear Frame** : According to the wall thickness of the area to be installed according to DIN 50049-2.2./EN 10204-3.1.B Standards anodized aluminum back mold application is made . Since the rear frames do not carry loads , they are only applied for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually.



**The Viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

**Door Bumper Plate** : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

**Optional door accessories** : Over 30 pieces. colors are Available, 304 quality chrome stainless sheet blade, Viewing window,Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.

