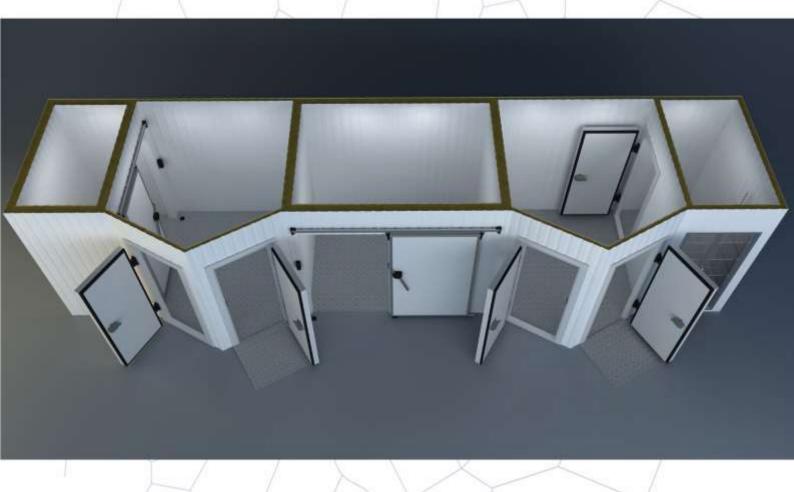


COLD ROOM DOOR & ACCESSORIES
Hinged Doors



### INOVA REFRIGERATION DOOR AND ACCESSORIES





#### Inova Group:

Since its inception, it has Reached More Than 10,000 Customers Worldwide & We Manufactured Than More 80,000 Doors.

#### Our Production of Turkey:

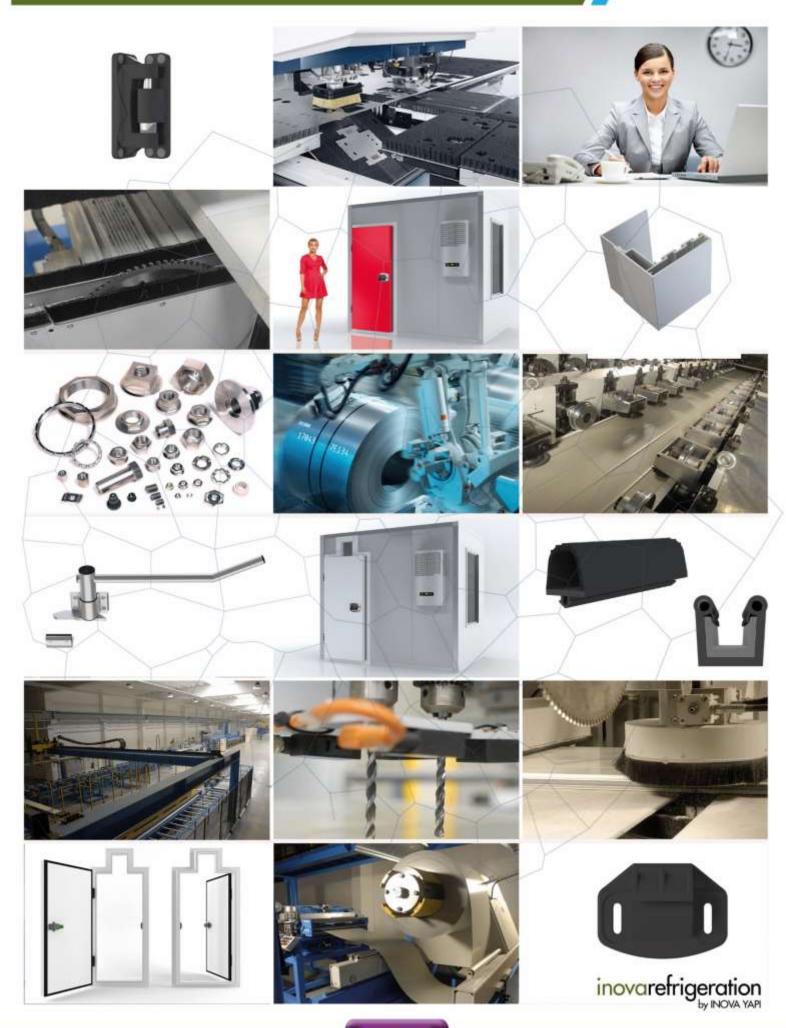
Sliding Door With Personal Door , Folding Service Door , Double Wings of Sliding Door & With These Doors We Manufactured Hinged Door , Sliding Door ,FlipFlap Door ,Service Door & Monorail System INOVA GROUP Aims to Keep Customer Satisfaction at Maximum Level With its Quality & Service Import – Export – Production – Marketing - Sales & After - Sales Services Constitute Our Main Activity Structure .

IF YOU GIVE IMPORTANCE TO CUSTOMER YOU WILL BE THE MOST VALUABLE BRAND OF WORLD..

Inova Group Continues to Action With This Mission.



### INOVA DOOR AND ACCESSORIES SYSTEMS























THE DOORS WITH INSULATING, FILLED WITH POLYURETHANE, ISOTHERMIC - HINGED AND SLIDING DOORS-TWO LEAVES SLIDING DOORS- SLIDING DOORS WITH PERSONAL DOOR MONORAIL TYPE DOORS USAGE AREAS;

- Cold storage
- Cold rooms
- Modular cold plants
- Walk-in freezer rooms
- Vehicles with cold dorse
- Cold product protection rooms
- Shock freezing chambers
- Climating rooms
- Medical materials and waste plants
- The facilities that apply polyurethane
- Factories
- Health and beauty facilities
- Hotels
- Hospitals
- Restaurants
- Chemical laboratories
- Gsm
- Telecominication
- Morgues
- Operation rooms
- Units in which insulation and hygiene are required



### COLD ROOM DOOR & ACCESSORIES Hinged Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 1.5 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

The maximum door dimensions are calculated by considering the load bearing system of the PVC frame Measures can be made in the desired size in the areas to be applied on-site.

The prices vary for models other than standard size.



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

Door Wing Insulation Features : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40- 45 kg / m3 - EN 1602 Standards

**Thermal Conductivity Coefficient** :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

Door Insulation Gaskets : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets. Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case

: DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum

profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

Door Front Frame : In accordance with the working principles of Cold Storage, they are produced in maximum quality at aesthetic, ergonomic & flexible to be used at +80 ° C / 60 ° C- It is designed with 100 % German technology at doors with negative and + ° C positive values. It is made of pvc raw material imported from 1st class quality according to European Norms. Cold room door frame is so strong that screw buldeks and bolt are applicat easily on the surface.

**Door Rear Frame**: 2 types of rear moldings can be applied according to thewall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually .



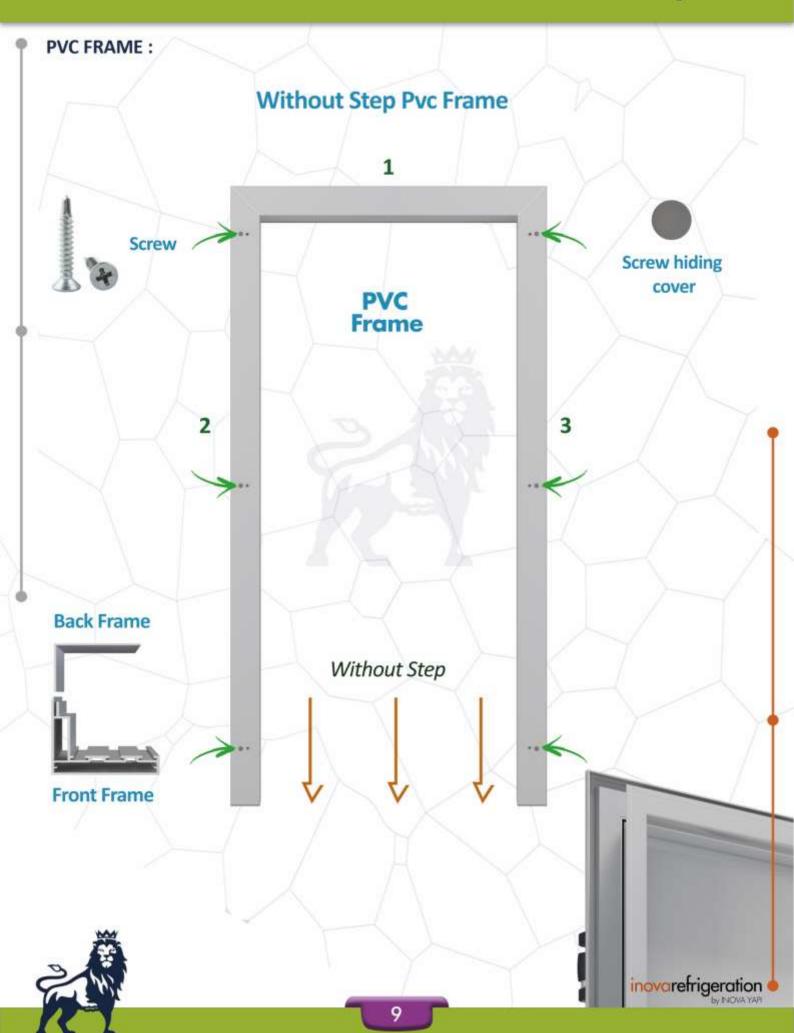
Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of 70° C to + 200° C Maximum degree.( optionally ) .

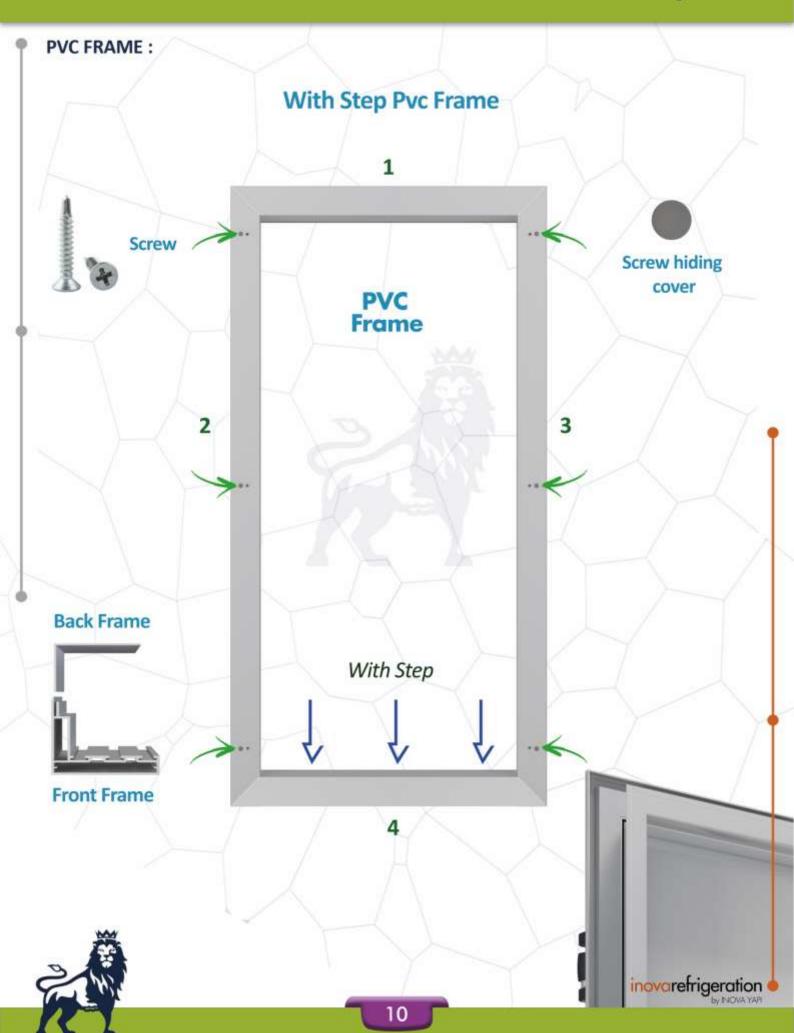
**The Viewing Window**: Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

Optional door accessories : Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.









# COLD ROOM DOOR & ACCESSORIES Hinged Doors





# COLD ROOM DOOR & ACCESSORIES Hinged Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- · The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- · High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 2 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards Measures can be made in the desired size in the areas to be applied on-site. The prices vary for models other than standard size.



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

Door Wing Insulation Features : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & +150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets . Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

**Door Front Frame** : 100 % German design against DIN 50049- 2.2. / EN 10204 - 3.1.8 maximum heat insulation polyamide barrier Aluminum Frame.

**Door Rear Frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually .



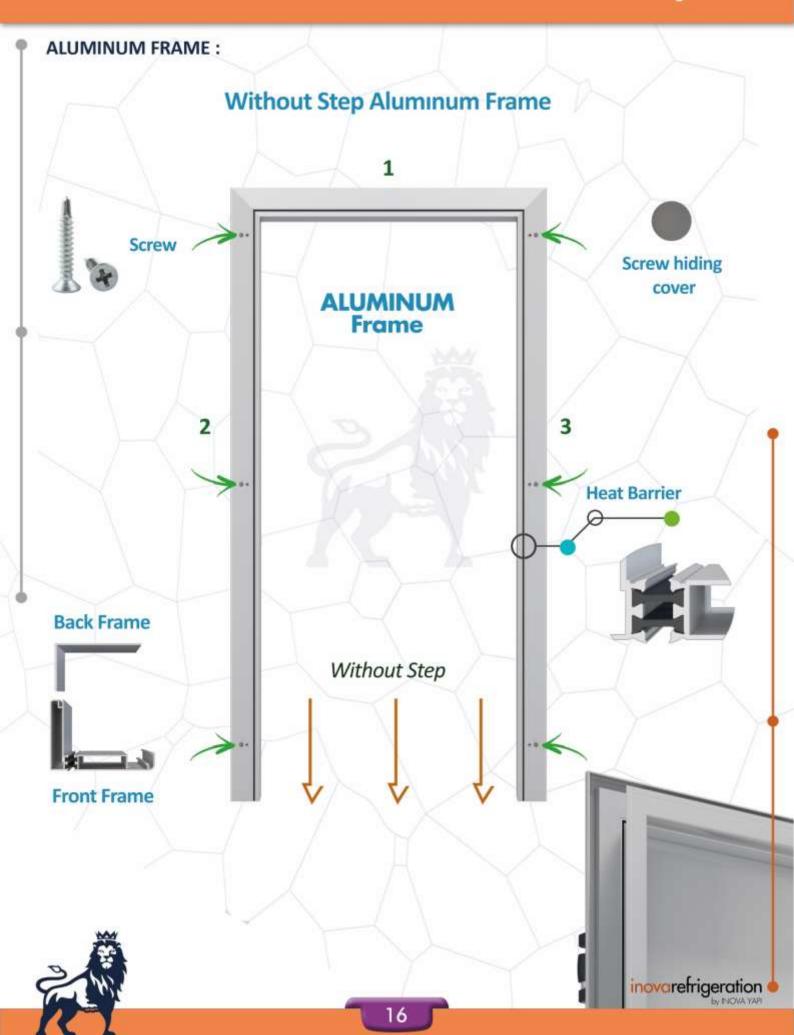
Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of 70° C to + 200 ° C Maximum degree.( optionally ) .

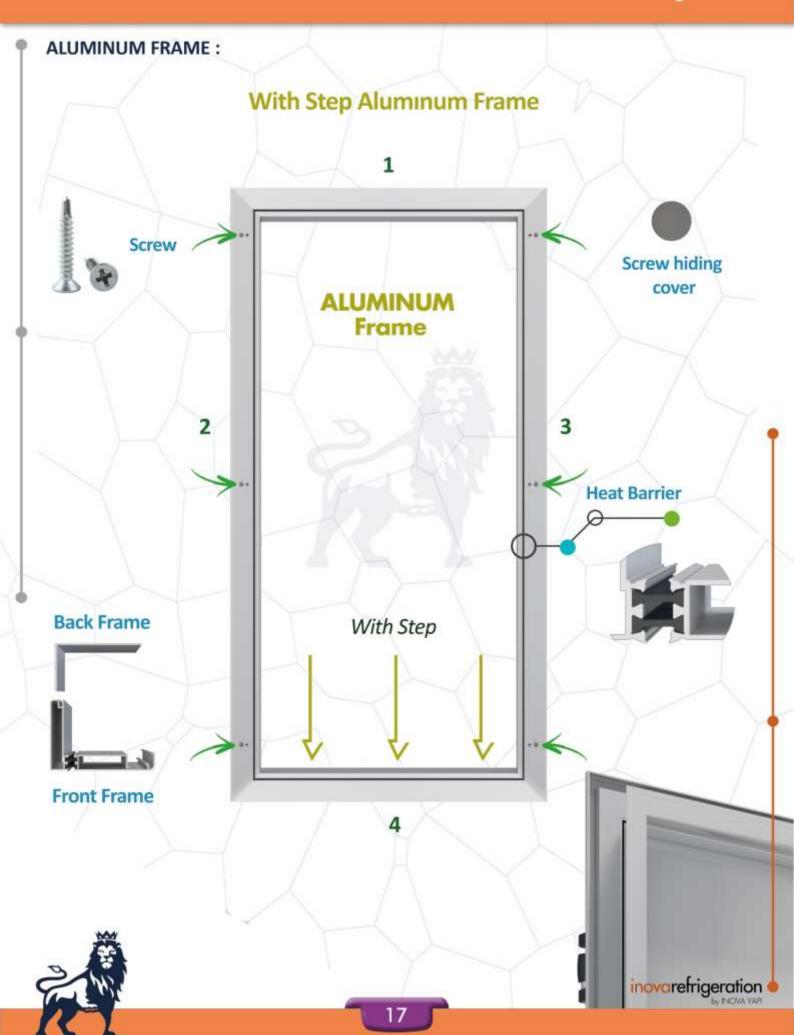
**The Viewing Window**: Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

Optional door accessories : Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.







### ALUMINUM & PVC UNITED FRAME



# COLD ROOM DOOR & ACCESSORIES Hinged Doors





## COLD ROOM DOOR & ACCESSORIES Hinged Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 2 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards Measures can be made in the desired size in the areas to be applied on-site. The prices vary for models other than standard size.



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

**Door Wing Insulation Features** : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF (Polyvinylidene Floride) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces.

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets . Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum

profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

Door Front Frame : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.8 maximum heat insulation polyamide barrier Aluminum Frame. These moldings door Aluminum on the front surface, The Frame part inside the unit is the PVC Frame The aluminum & PVC Frame are produced by squeezing each other on special machines.

**Door Rear Frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually .



Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of- 70° C to + 200 ° C Maximum degree.( optionally ) .

**The Viewing Window**: Surveillance windows are the window system for viewing the inside & outside. Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

Optional door accessories : Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.









# COLD ROOM DOOR & ACCESSORIES Monorail Hinged Doors





#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 1.5 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

The maximum door dimensions are calculated by considering the load bearing system of the PVC frame Measures can be made in the desired size in the areas to be applied on-site.

The prices vary for models other than standard size.



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Monorail Hinged Door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 µ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

Door Wing Insulation Features : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 ( Optionally )

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

Door Insulation Gaskets : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & +150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets. Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case

: DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum

profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

Door Front Frame : In accordance with the working principles of Cold Storage, they are produced in maximum quality at aesthetic, ergonomic & flexible to be used at +80 ° C / 60 ° C- It is designed with 100 % German technology at doors with negative and + ° C positive values. It is made of pvc raw material imported from 1st class quality according to European Norms. Cold room door frame is so strong that screw buldeks and bolt are applicat easily on the surface. The monorail channel is in the upper part of the front. It's applied as standard in the middle of the door. According to the monorail system located in the area where the door will be installed, a monorail channel can be opened with the special production technique.

**Door Rear Frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

**Door Opening System** 

: The hinged doors are only opened & closed manually .



### MONORAIL SYSTEM HINGED DOORS Technical Specifications of Aluminum Case & PVC Frame - Monorail Channel (Hinged) DOORS

### **Hinged Doors**

Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of- 70° C to + 200 ° C Maximum degree.( optionally ) .

**The Viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

**Optional door accessories**: Over 30 pieces, colors are Available, 304 quality, chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.

#### MONORAIL SYSTEM:

With the heavy transport system such as meat, chicken, etc, hanger systems called monorail are used especially in the areas where product transitions are used with air suspension system & product transitions from outdoor units to indoor units. In monorail systems, In Monorail systems, it's desired to be close to the maximum level of insulation & easy transport of heavy product transitions is the main purpose. In order to operate the monorail system to be applied in the unit, the multiplication doors produced by finding a monorail channel suitable for our unit are called monorail type multiplication doors. Since monorail doors are different in every project in the World, each product can be produced according to the Project. Monorail doors are manufactured using hygienic materials in accordance with European standards. They do not undergo any deformation in all kinds of chemical disinfectant cleaning.

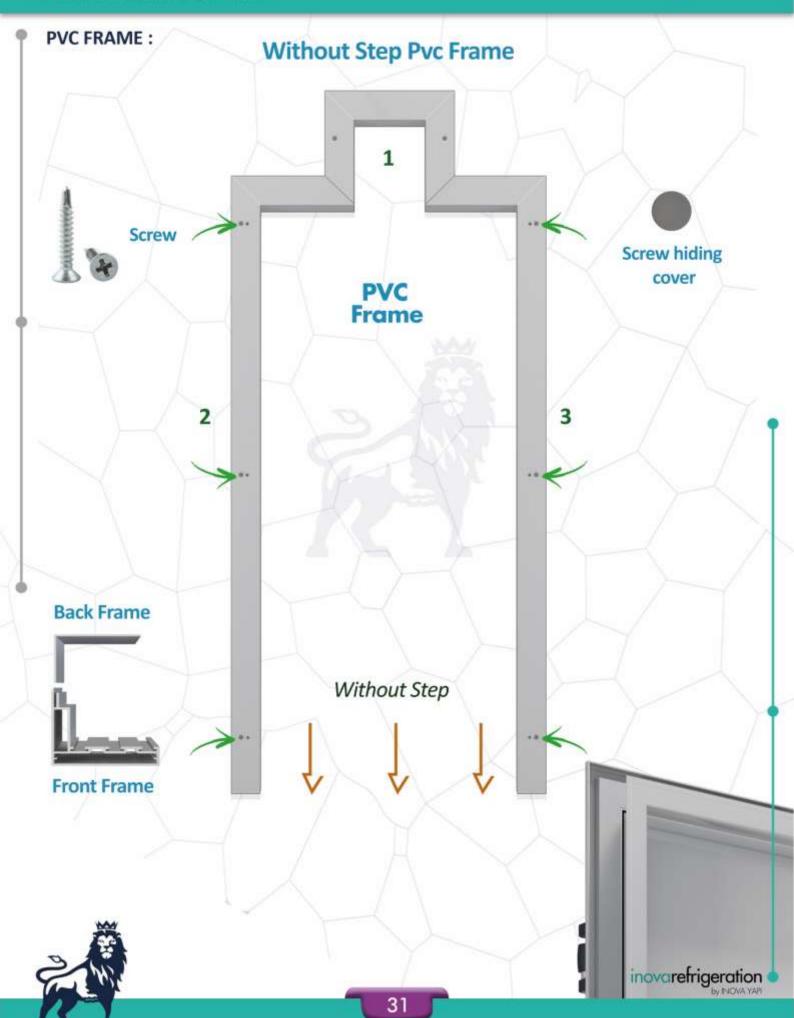
#### ADVANTAGES OF SINGLE WING MONORAIL HINGED DOORS:

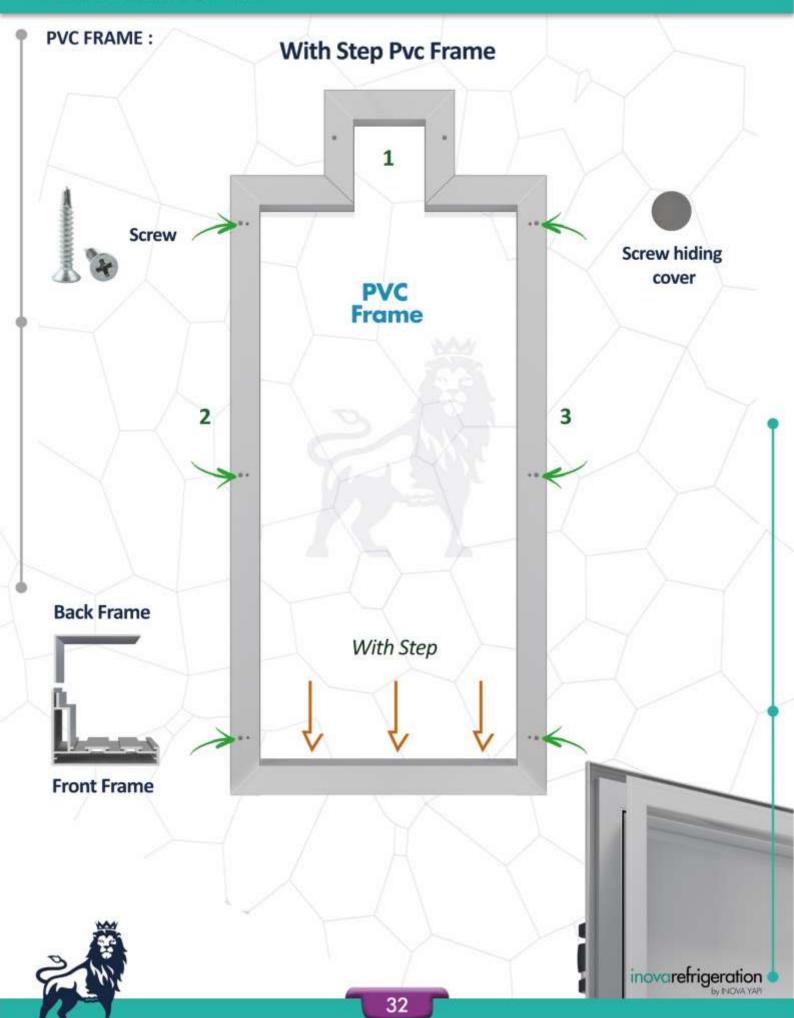
- · Provides moderate thermal insulation .
- It can be opened more functional (such as by drag and carry) provides ease in the transition of heavy products
- It provides to prevent heat losses by opening it to the desired extent during periods when big and heavy product loading will not be done.
- Has an aesthetic & ergonomic look.
- Saves time and space.
- One-wing application saves cost thanks to its functional suitability in required areas.
- to the monorail channel, hanging system provides maximum convenience for product transporations.
- For monorail doors, the only disadvantage is that the monorail cannot be closed 100%, resulting in minimum heat losses.













## COLD ROOM DOOR & ACCESSORIES MONORAIL Hinged Doors





#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities, such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- · It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 2 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards Measures can be made in the desired size in the areas to be applied on-site. The prices vary for models other than standard size.



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Monorail Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

Door Wing Insulation Features : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 ( Optionally )

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & +150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets .Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum profile.

prome.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

**Door Front Frame**: 100 % German design against DIN 50049- 2.2. / EN 10204 - 3.1.B maximum heat insulation polyamide barrier Aluminum Frame. The monorail channel is in the upper part of the front. It's applied as standard in the middle of the door. According to the monorail system located in the area where the door will be installed, a monorail channel can be opened with the special production technique.

**Door Rear Frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually.



Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of- 70° C to + 200 ° C Maximum degree.( optionally ) .

**The Viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

continuation of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers a stainless steel 304 quality thick sheet application can be made.

Optional door accessories : Over 30 pieces. colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.

#### MONORAIL SYSTEM:

With the heavy transport system such as meat, chicken, etc, hanger systems called monorail are used especially in the areas where product transitions are used with air suspension system & product transitions from outdoor units to indoor units. In monorail systems, In Monorail systems, it's desired to be close to the maximum level of insulation & easy transport of heavy product transitions is the main purpose. In order to operate the monorail system to be applied in the unit, the multiplication doors produced by finding a monorail channel suitable for our unit are called monorail type multiplication doors. Since monorail doors are different in every project in the World, each product can be produced according to the Project. Monorail doors are manufactured using hygienic materials in accordance with European standards. They do not undergo any deformation in all kinds of chemical disinfectant cleaning.

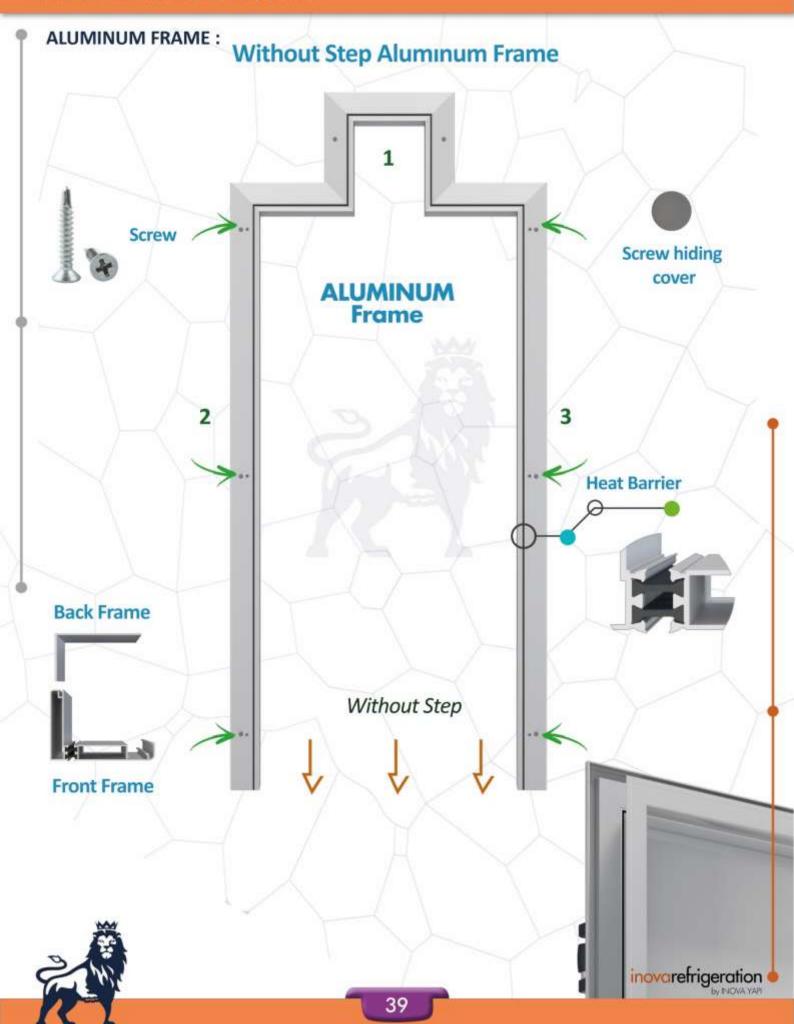
### ADVANTAGES OF SINGLE WING MONORAIL HINGED DOORS :

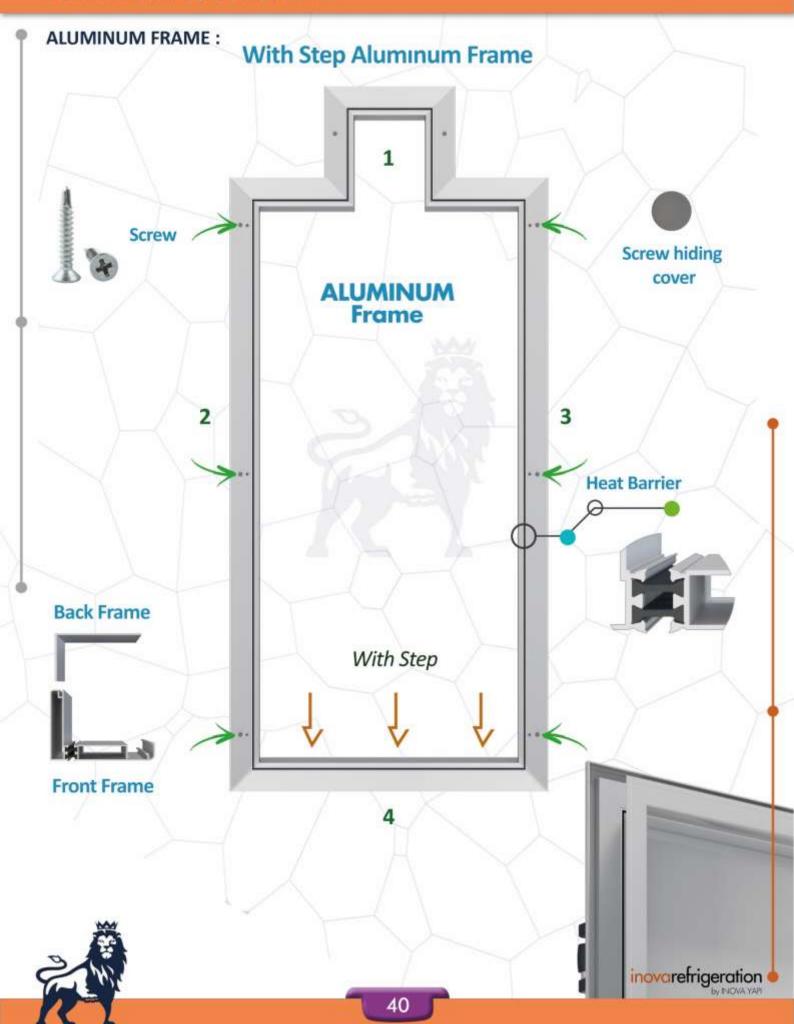
- Provides moderate thermal insulation.
- It can be opened more functional (such as by drag and carry) provides ease in the transition of heavy products
- It provides to prevent heat losses by opening it to the desired extent during periods when big and heavy product loading will not be done.
- · Has an aesthetic & ergonomic look .
- Saves time and space.
- · One-wing application saves cost thanks to its functional suitability in required areas .
- to the monorail channel, hanging system provides maximum convenience for product transporations.
- For monorail doors, the only disadvantage is that the monorail cannot be closed 100%, resulting in minimum heat losses.













# COLD ROOM DOOR & ACCESSORIES **MONORAIL Hinged Doors**







Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities, such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

# **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

### Dimensions of Standard Model Doors:

75 cm width \* 180 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 90 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 100 cm width \* 200 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size) 110 cm width \* 190 cm High \* 80 mm / 100 mm (Optionally) thickness ( wing or blade size)

# Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum : 1,5 m Width \* 3 m High \* 80 mm / 100 mm (Optionally) thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards Measures can be made in the desired size in the areas to be applied on-site. The prices vary for models other than standard size.



# TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Monarail Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

**Door Wing Insulation Features** : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0,022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets. Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum

profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

Door Hinges : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

**Door Front Frame** : 100 % German design against DIN 50049- 2.2. / EN 10204 - 3.1.B maximum heat insulation polyamide barrier Aluminum Frame. These moldings door Aluminum on the front surface, The Frame part inside the unit is the PVC Frame The aluminum & PVC Frame are produced by squeezing each other on special machines. The monorail channel is in the upper part of the front . It's applied as standard in the middle of the door. According to the monorail system located in the area where the door will be installed, a monorail channel can be opened with the special production technique.

**Door Rear Frame** : 2 types of rear moldings can be applied according to thewall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually.



Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of 70° C to + 200 ° C Maximum degree.( optionally ) .

**The Viewing Window**: Surveillance windows are the window system for viewing the inside & outside. Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

**Optional door accessories**: Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.

# MONORAIL SYSTEM:

With the heavy transport system such as meat, chicken, etc, hanger systems called monorail are used especially in the areas where product transitions are used with air suspension system & product transitions from outdoor units to indoor units. In monorail systems, In Monorail systems, it's desired to be close to the maximum level of insulation & easy transport of heavy product transitions is the main purpose. In order to operate the monorail system to be applied in the unit, the multiplication doors produced by finding a monorail channel suitable for our unit are called monorail type multiplication doors. Since monorail doors are different in every project in the World, each product can be produced according to the Project. Monorail doors are manufactured using hygienic materials in accordance with European standards. They do not undergo any deformation in all kinds of chemical disinfectant cleaning.

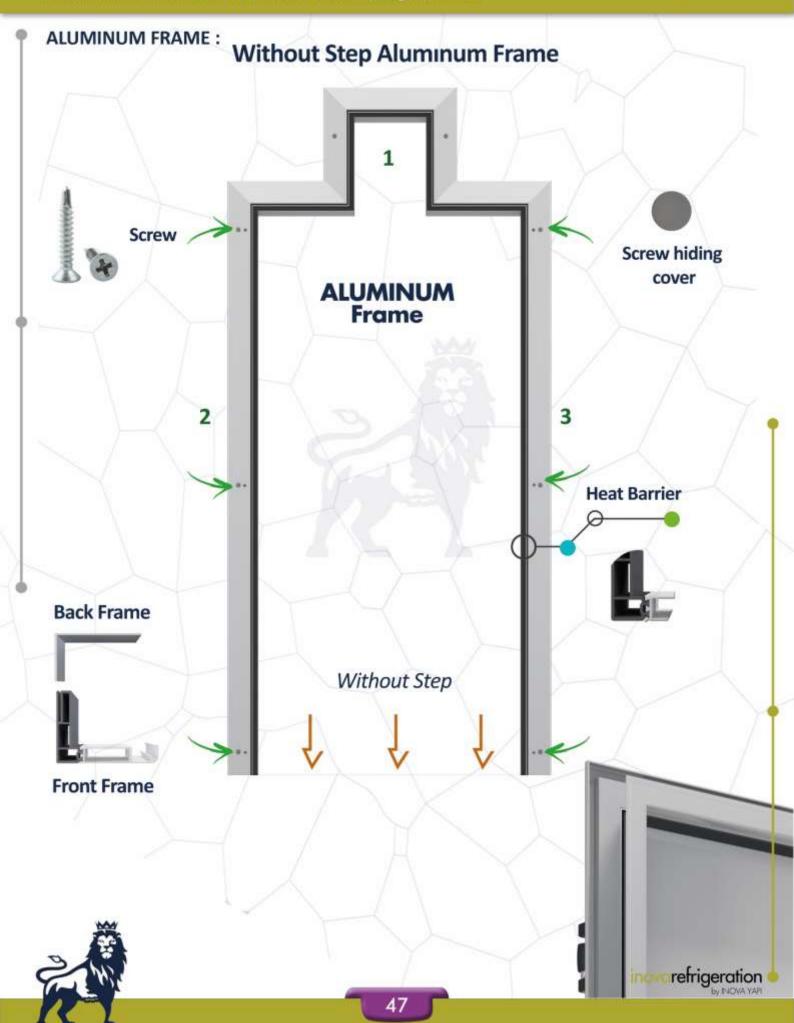
# ADVANTAGES OF SINGLE WING MONORAIL HINGED DOORS:

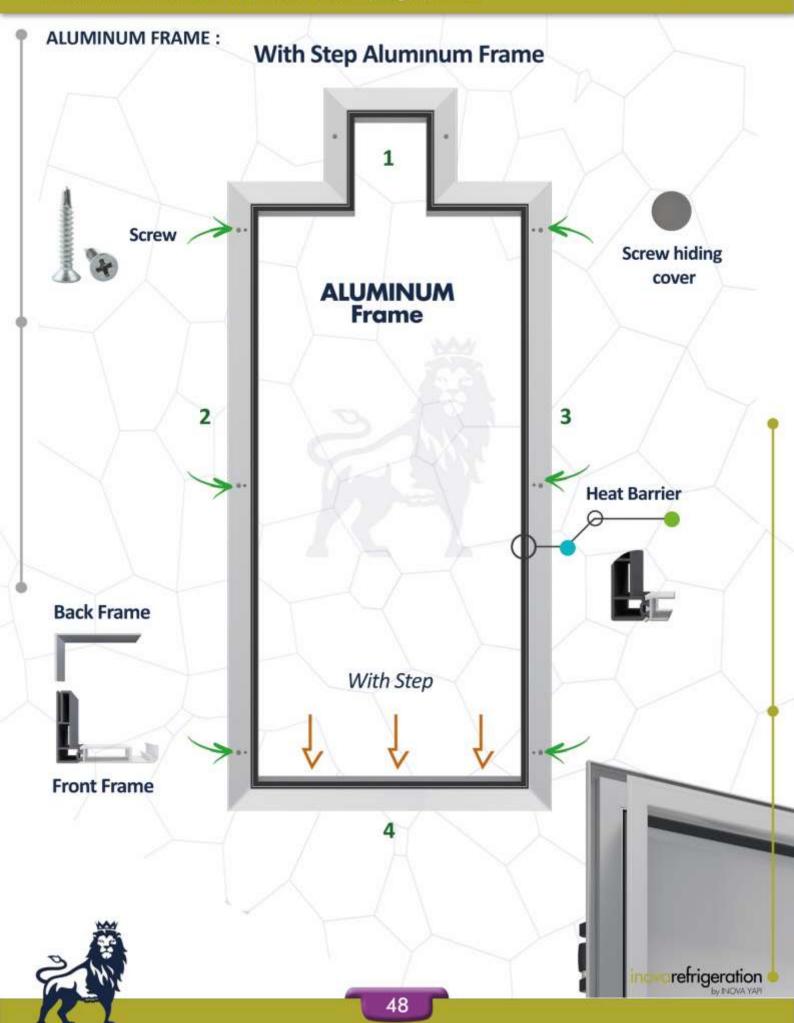
- · Provides moderate thermal insulation .
- It can be opened more functional (such as by drag and carry) provides ease in the transition of heavy products
- It provides to prevent heat losses by opening it to the desired extent during periods when big and heavy product loading will not be done.
- Has an aesthetic & ergonomic look.
- Saves time and space.
- One-wing application saves cost thanks to its functional suitability in required areas.
- · to the monorail channel, hanging system provides maximum convenience for product transporations.
- For monorail doors, the only disadvantage is that the monorail cannot be closed 100%, resulting in minimum heat losses.













# COLD ROOM DOOR & ACCESSORIES DOUBLE WINGS Hinged Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities, such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Recessed type doors

# **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- · Manufacturing with environmentally friendly products
- · Maximum energy saving
- Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

### **Dimensions of Standard Model Doors:**

In general, double leaf hinged doors models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 40 cm Width \* 40 cm High \* 80 mm thickness (wing / blade size)

Maximum : 1,5 m Width \* 3 m High \* 80 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site.



# TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : Double leaf Hinged door

Door Wing Thickness : 80 mm / 100 mm (Optionally)

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films

100-200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

**Door Wing Insulation Features** : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40-45 kg / m3 - EN 1602 Standards

**Thermal Conductivity Coefficient** :  $\lambda = 0,022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & +150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets. Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case

: DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum

profile.

Door Lock (Handle) : 100 % leak - proof & frost- free door lock that can be lockedfrom the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output, it is marked with phosphorus (bright).

**Door Hinges** : The door hinges have a system that opens up when the door is opened & a downward system while closing. This system ensures maximum insulation of the door. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently No sagging, No breaking.

**Door Front Frame** : 100 % German design against DIN 50049- 2.2. / EN 10204 - 3.1.B maximum heat insulation polyamide barrier Aluminum Frame.

**Door Rear Frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC . Since the rear frames do not carry loads, they are applied only for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually.

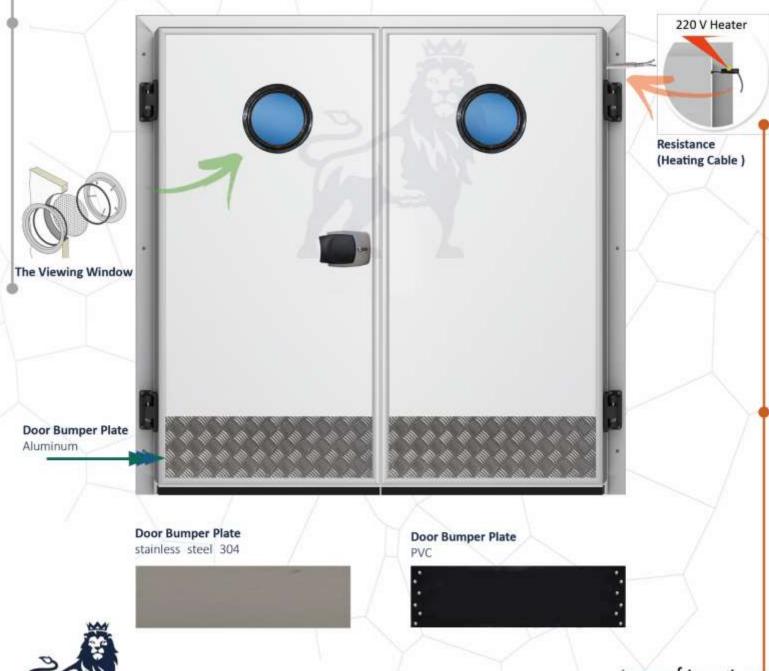


Resistance (Heating Cable ) : 220 Volt It can be connected directly .It can work within the range of 70° C to + 200 ° C Maximum degree.( optionally ) .

**The Viewing Window**: Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

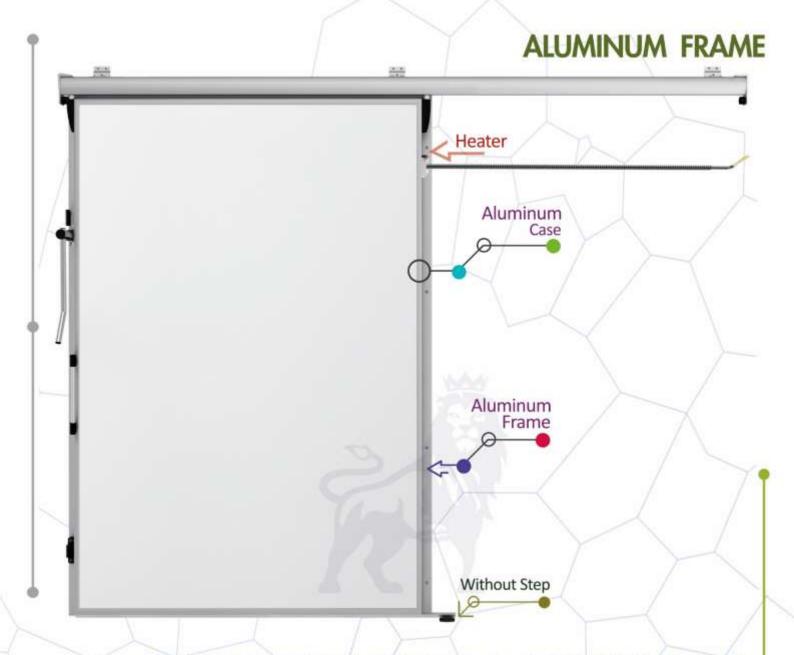
Optional door accessories : Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.





# COLD ROOM DOOR & ACCESSORIES Sliding Doors





# COLD ROOM DOOR & ACCESSORIES Sliding Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- We use Package with strength packaging system
- · Sliding type doors are produced from heat bridged profiles.maximizes

# **Environment and User Friendly:**

- · Clean design
- · Does not contain bacteria
- Corrosion resistant
- · High-pressure accessories
- · Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- · High vapor proof sealing system
- Quiet and smooth operation

# Dimensions of Standard Model Doors:

In general, sliding door models are not standard in the world.

# Minimum and Maximum Door Dimensions:

Minimum : 100 cm Width \* 100 cm High \* 80 mm thickness (wing / blade size)

Maximum : 300 cm Width \* 500 cm High \* 80 mm thickness (wing / blade size)

Maximum : 500 cm Width \* 300 cm High \* 80 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



# TECHNICAL SPECIFICATIONS OF DOORS:

100% it will be prevented door freezing.

: NEGATIVE - 50C / POSITIVE 80 ° C Room temperature range door to use

Door type : Sliding door

: 80 mm Door Blade ( wing )Thickness

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films 100-200 µ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel.

: dx51d + z- EN 10327- Standards Door Blade (wing) sheet quality

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient : λ = 0,022 W/mK - EN 13162

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & PVC Combination Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C As used in food and living areas,

it's in compliance with 21.CFR 177,2600 specifications & quality standards . the gasketed U polyamide support are used by us for the first time in the World, it's ensured that the gaskets are 100 % fully pressed against the

door sill.

standards.

: DIN 50049-2.2. / EN 10204-3.1.B. Anodized aluminum profile in Door Blade (wing) Case Polyamide heat bridge according to the unit where the door is used or without bridges Frames first in the world It's implemented by us, this system, even if there is a power failure in the doors where the heater is installed

**Door Outer Handle** : There are 2 types of wings (blade) located on the outside of the door which provides a comfortable opening of the doors. According to the dimensions of the door & according to the customer requirements are applied either individually. The large opening lever is made of aluminum & stainless materials, 2. The holding drawbar PA 6.6 (Polyamide 6.6) is produced at 30 % GF

Door Inner Handle : In dark rooms, In order to make the door opening handle easier & to facilitate the exit, the phosphor (shiny) marked PVC body has the inner handle with aluminum handle. Two arm application is made according to the door size.

Door Top Rail (slider) System : Aluminum top rail for easy opening & closing of doors System is available. Worldwide except Germany & Italy are also working with several companies that are manufacturing in Turkey doors reverse single rail system. While the reverse rail system provides ease of installation, the main purpose is 100% acceptance in terms of work safety rules worldwide. Thanks to this system, the doors do not fall on people in any impact or misuse. Sliding door production system DIN 50049-2.2./EN 10204-3.1.B standards of anodized aluminum profiles are composed of. Gaskets have a special system that can be pressed sideways & above. And it has an aesthetic appearance as it hides the mechanism running on the door. Doors run quietly inside the room No sagging, No breaking.



Door Top Rail Stops : There are L door stops at the top & End of the door to prevent the door from coming off the top rail. It's produced from aluminum profile materials according to DIN 50049-2.2./EN 10204-3.1.B. They are equipped with sound & speed cut-out rubber stop.

Door Top Rail Wheels : ZnAl27Cu2 in accordance with EN 12844 standards Zamak 27 materials are used in heavy industry around the World . Top wheel carriers with double - ball steel ball bearings When we use a plastic material system, we use steel roller bearing, zamak 27 rib rotors & reverse system upper rail wheels consisting of aluminum anodized parts in DIN 50049-2.2./EN 10204-3.1.B standards . You can adjust the irregularities in the units & the floor by means of this system . You can provide the full insulation of your door by completing all the process . To the excellent acoustics , the doors are quiet and easy to open & close.

Door Bottom Rail : DIN 50049-2.2. / EN 10204-3.1.B standards include anodized aluminum coated V sub-rail system . it provides closing of the door with the top + bottom rail system by providing 100% sealing from the bottom . The door lower rail system operates in parallel with the overflow system & the doors are lifted up when the doors are opened + presses down when closing. To this system, insulation is kept at maximum level.

Door Bottom Rail Slider : PVC Appearance PA 6.6 (Polyamide 6.6) is an aesthetic rail slide channel with 30% GF standards. It's mounted 5 cm outwards in the opening direction of the door. It's internal channel, it enables the door bottom rail to open & close easily.

Door Front interlock : Door pre - interlock is produced in male logic with PA 6.6 (Polyamide 6.6) 30% GF standards . It's aesthetic door closers with PVC look . 2- part clamping mechanism 1 piece on the door + 1 part is mounted on the door jamb or closing direction on the unit. Both parts are interlocked in the door closure & 100% insulation is supported by allowing the door seals to fully press into the moldings.

Door Front frame : Anodized 100 % to DIN 50049-2.2. / EN 10204-3.1.B Standards german designed against frost , maximum heat insulation polyamide barrier aluminum moldings.

**Door Rear Frame**: 2 types of rear frame can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.

**Door Opening System** : Sliding doors are mainly operated as manual option . Detailed information on sliding doors as well as motorized sliding doors are in the section.

Resistance (heating cable ) : 220 Volt It can be connected directly It can work within the range of -70 ° C to + 200 ° C Maximum degree.

**The viewing Window**: Surveillance windows are the window system for viewing the inside & outside. Fiber glass is made of hard & transparent material & Epdm flexible seals 100% leak-proof. (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper . bumpers are available as optional in cold room doors . In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.



### Door Lock

: 100% leak-proof & frost - free door lock that can be locked from the outside. PA 6.6 (Poliamid 6.6) % 30 GF we manufacturing in standards. Dark rooms in order to

detect the door lock & facilitate the output , it's marked with phosphorus (bright) (optional)

# Optional door accessories

: Over 30 pieces, colors are Available 304 quality chrome stainless sheet blade Door Lock Vewing window Bumper plate PIR Polyurethane Automatic door closers

# ADVANTAGES OF SINGLE WING SLIDING DOORS:

Provides maximum thermal insulation.

It can be opened wider (forklift, truck, truck, container, pallet) provides great convenience in the transition. It provides to prevent heat losses by opening it to the desired extent in periods when big product loading is not done.

- · Has an aesthetic & ergonomic look .
- Saves time & space.
- Single wing application saves cost thanks to its functional suitability in required areas.
- . One-wing sliding sliding doors provide maximum advantage to the high insulation system, which allows you to use your unit components easily for many years with minimum payment convenience.



# **ALUMINUM & PVC UNITED FRAME**



# COLD ROOM DOOR & ACCESSORIES Sliding Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Sliding type doors are produced from heat bridged profiles.maximizes

# **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- · Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

# Dimensions of Standard Model Doors:

In general, sliding door models are not standard in the world.

# Minimum and Maximum Door Dimensions:

Minimum : 100 cm Width \* 100 cm High \* 80 mm thickness (wing / blade size)

Maximum : 300 cm Width \* 500 cm High \* 80 mm thickness (wing / blade size)

Maximum : 500 cm Width \* 300 cm High \* 80 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



# **TECHNICAL SPECIFICATIONS OF DOORS:**

Room temperature range door to use : NEGATIVE-50C / POSITIVE 80 ° C

Door type : Sliding door

Door Blade ( wing )Thickness : 80 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC

films 100-200 μ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel.

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40-45 kg/m3 - EN 1602 Standards

**Thermal Conductivity Coefficient** :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional

PVDF (Polyvinylidene Floride) Painted Galvanized sheet

Door Insulation Gaskets : Double Density Component with Epdm & PVC Combination

Suitable for use in the thermal temperature range between 65  $^{\circ}$  C &+150  $^{\circ}$  C As used in food and living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards . the gasketed U polyamide support are used by us for the first time in the World , it's ensured that the gaskets are 100 % fully pressed against the

door sill.

Door Blade (wing) Case : DIN 50049-2.2. / EN 10204-3.1.B. Anodized aluminum profile in

Polyamide heat bridge according to the unit where the door is used or without bridges Frames first in the world It's implemented by us . this system, even if there is a power failure in the doors where the heater is installed 100% it will be prevented door freezing.

Door Outer Handle : There are 2 types of wings ( blade ) located on the outside of

the door which provides a comfortable opening of the doors. According to the dimensions of the door & according to the customer requirements are applied either individually. The large opening lever is made of aluminum & stainless materials. 2. The holding drawbar PA 6.6 (Polyamide 6.6) is produced at 30 % GF standards.

Door Inner Handle : In dark rooms, In order to make the door opening handle easier & to facilitate the exit, the phosphor (shiny) marked PVC body has the inner handle with aluminum

handle. Two arm application is made according to the door size.

Door Top Rail (slider) System : Aluminum top rail for easy opening & closing of doors System

is available . Worldwide except Germany & Italy are also working with several companies that are manufacturing in Turkey doors reverse single rail system . While the reverse rail system provides ease of installation , the main purpose is 100% acceptance in terms of work safety rules worldwide . Thanks to this system, the doors do not fall on people in any impact or misuse . Sliding door production system DIN 50049-2.2./EN 10204-3.1.B standards of anodized aluminum profiles are composed of Gaskets have a special system that can be pressed sideways & above . And it has an aesthetic appearance as it hides the mechanism running on the door . Doors run quietly inside the room No sagging, No breaking.



# **Door Top Rail Stops**

: There are L door stops at the top & End of the door to prevent the door from coming off the top rail. It's produced from aluminum profile materials according to DIN 50049-2.2./EN 10204-3.1.B. They are equipped with sound & speed cut-out rubber stop.

Door Top Rail Wheels : ZnAl27Cu2 in accordance with EN 12844 standards Zamak 27 materials are used in heavy industry around the World. Top wheel carriers with double - ball steel ball bearings When we use a plastic material system, we use steel roller bearing, zamak 27 rib rotors & reverse system upper rail wheels consisting of aluminum anodized parts in DIN 50049-2.2./EN 10204-3.1.B standards . You can adjust the irregularities in the units & the floor by means of this system. You can provide the full insulation of your door by completing all the process. To the excellent acoustics, the doors are quiet and easy to open & close.

Door Bottom Rail

: DIN 50049-2.2. / EN 10204-3.1.B standards include anodized aluminum coated V sub-rail system . it provides closing of the door with the top + bottom rail system by providing 100% sealing from the bottom. The door lower rail system operates in parallel with the overflow system & the doors are lifted up when the doors are opened + presses down when closing. To this system, insulation is kept at maximum level.

Door Bottom Rail Slider

: PVC Appearance PA 6.6 (Polyamide 6.6) is an aesthetic rail slide channel with 30% GF standards. It's mounted 5 cm outwards in the opening direction of the door. It's internal channel, it enables the door bottom rail to open & close easily.

Door Front interlock

: Door pre - interlock is produced in male logic with PA 6.6 (Polyamide 6.6) 30% GF standards. It's aesthetic door closers with PVC look. 2- part clamping mechanism 1 piece on the door + 1 part is mounted on the door jamb or closing direction on the unit. Both parts are interlocked in the door closure & 100 % insulation is supported by allowing the door seals to fully press into the moldings.

Door Front frame

: Anodized 100% to DIN 50049-2.2./EN 10204-3.1.B Standardsgerman designed against frost, maximum heat insulation polyamide barrier aluminum moldings These frame Door aluminum on the front surface, the frame part inside the unit are PVC frame. It's preferred in units where heat Escape & freezing is desired to be at maximum level.

Door Rear Frame

: 2 types of rear frame can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.

**Door Opening System** 

: Sliding doors are mainly operated as manual option . Detailed information on sliding doors as well as motorized sliding doors are in the section.

Resistance (heating cable )

: 220 Volt It can be connected directly It can work within the

range of - 70 ° C to + 200 ° C Maximum degree.

The viewing Window : Surveillance windows are the window system for viewing the inside & outside. Fiber glass is made of hard & transparent material & Epdm flexible seals 100% leak-proof. (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper, bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.



### Door Lock

: 100% leak-proof & frost - free door lock that can be locked

from the outside . PA 6.6 ( Poliamid 6.6 ) % 30 GF we manufacturing in standards . Dark rooms In order to detect the door lock & facilitate the output , it's marked with phosphorus (bright) ( optional )

# Optional door accessories

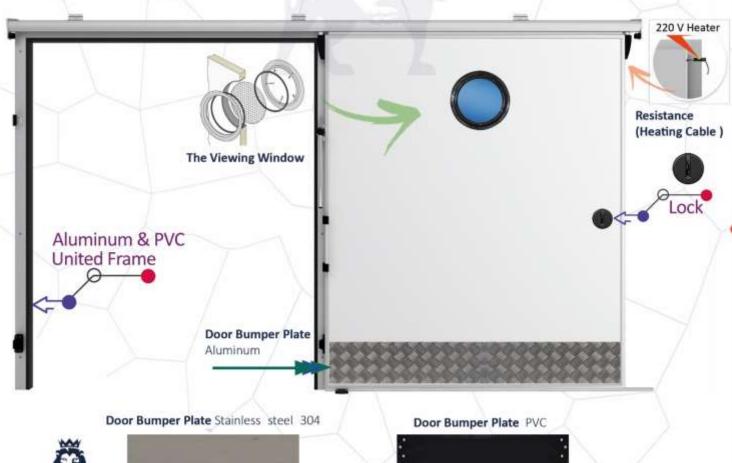
: Over 30 pieces, colors are Available 304 quality chrome stainless sheet blade Door Lock Vewing window Bumper plate PIR Polyurethane Automatic door closers

# ADVANTAGES OF SINGLE WING SLIDING DOORS:

Provides maximum thermal insulation.

It can be opened wider (forklift, truck, truck, container, pallet) provides great convenience in the transition. It provides to prevent heat losses by opening it to the desired extent in periods when big product loading is not done.

- · Has an aesthetic & ergonomic look .
- · Saves time & space .
- Single wing application saves cost thanks to its functional suitability in required areas.
- One-wing sliding sliding doors provide maximum advantage to the high insulation system, which allows you to use your unit components easily for many years with minimum payment convenience.



inovaretrigeration



# COLD ROOM DOOR & ACCESSORIES DOUBLE WINGS Sliding Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Sliding type doors are produced from heat bridged profiles.maximizes system thermal insulation

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- Corrosion resistant
- · High-pressure accessories
- · Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

# Dimensions of Standard Model Doors:

In general, sliding door models are not standard in the world.

# Minimum and Maximum Door Dimensions:

Minimum : 100 cm Width \* 100 cm High \* 80 mm thickness (wing / blade size)

Maximum : 300 cm Width \* 500 cm High \* 80 mm thickness (wing / blade size)

Maximum : 500 cm Width \* 300 cm High \* 80 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



# **TECHNICAL SPECIFICATIONS OF DOORS:**

: NEGATIVE - 50C / POSITIVE 80 ° C Room temperature range door to use

Door type : Double Wings Sliding door

Door Blade ( wing )Thickness : 80 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC

films 100-200 μ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel.

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient : λ = 0,022 W/mK - EN 13162

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional

PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & PVC Combination

Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C As used in food and living areas, it's in compliance with 21.CFR 177,2600 specifications & quality standards . the gasketed U polyamide support are used by us for the first time in the World, it's ensured that the gaskets are 100 % fully pressed against the

door sill.

Door Blade (wing) Case : DIN 50049-2.2. / EN 10204-3.1.B. Anodized aluminum profile in

Polyamide heat bridge according to the unit where the door is used or without bridges Frames first in the world It's implemented by us . this system, even if there is a power failure in the doors where the heater is installed 100% it will be prevented door freezing.

**Door Outer Handle** 

: There are 2 types of wings (blade) located on the outside of the door which provides a comfortable opening of the doors. According to the dimensions of the door & according to the customer requirements are applied either individually. The large opening lever is made of aluminum & stainless materials, 2. The holding drawbar PA 6.6 (Polyamide 6.6) is produced at 30 % GF

standards.

Door Inner Handle : In dark rooms, In order to make the door opening handle easier & to facilitate the exit, the phosphor (shiny) marked PVC body has the inner handle with aluminum

handle. Two arm application is made according to the door size.

Door Top Rail (slider) System : Aluminum top rail for easy opening & closing of doors System

is available. Worldwide except Germany & Italy are also working with several companies that are manufacturing in Turkey doors reverse single rail system. While the reverse rail system provides ease of installation, the main purpose is 100% acceptance in terms of work safety rules worldwide . Thanks to this system, the doors do not fall on people in any impact or misuse. Sliding door production system DIN 50049-2.2./EN 10204-3.1.B standards of anodized aluminum profiles are composed of. Gaskets have a special system that can be pressed sideways & above. And it has an aesthetic appearance as it hides the mechanism running on the door. Doors run quietly inside the room No sagging, No breaking.



# DOUBLE WINGS SLIDING DOORS TECHNICAL SPECIFICATIONS OF ALUMINUM CASE & ALUMINIUM FRAME DOUBLE WINGS SLIDING DOORS

# **Double Wings Sliding Doors**

Door Top Rail Stops : There are L door stops at the top & End of the door to prevent the door from coming off the top rail. It's produced from aluminum profile materials according to DIN 50049-2.2./EN 10204-3.1.B. They are equipped with sound & speed cut-out rubber stop.

Door Top Rail Wheels : ZnAl27Cu2 in accordance with EN 12844 standards Zamak 27 materials are used in heavy industry around the World . Top wheel carriers with double - ball steel ball bearings When we use a plastic material system, we use steel roller bearing, zamak 27 rib rotors & reverse system upper rail wheels consisting of aluminum anodized parts in DIN 50049-2.2./EN 10204-3.1.B standards . You can adjust the irregularities in the units & the floor by means of this system . You can provide the full insulation of your door by completing all the process . To the excellent acoustics , the doors are quiet and easy to open & close.

Door Bottom Rail

: DIN 50049-2.2. / EN 10204-3.1.B standards include anodized aluminum coated V sub-rail system. it provides closing of the door with the top + bottom rail system by providing 100% sealing from the bottom. The door lower rail system operates in parallel with the overflow system & the doors are lifted up when the doors are opened + presses down when closing. To this system, insulation is kept at maximum level.

**Door Bottom Rail Slider** : PVC Appearance PA 6.6 (Polyamide 6.6) is an aesthetic rail slide channel with 30% GF standards. It's mounted 5 cm outwards in the opening direction of the door. It's internal channel, it enables the door bottom rail to open & close easily.

Door Front interlock : Door pre-interlock is produced in male logic with PA 6.6 (Polyamide 6.6) 30% GF standards. It's aesthetic door closers with PVC look. 2- part clamping mechanism 1 piece on the door + 1 part is mounted on the door jamb or closing direction on the unit. Both parts are interlocked in the door closure & 100% insulation is supported by allowing the door seals to fully press into the moldings.

Door Front frame : Anodized 100 % to DIN 50049-2.2. / EN 10204-3.1.B Standards german designed against frost , maximum heat insulation polyamide barrier aluminum moldings.

Door Rear Frame : 2 types of rear frame can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.

**Door Opening System** : Sliding doors are mainly operated as manual option . Detailed information on sliding doors as well as motorized sliding doors are in the section.

Resistance (heating cable ) : 220 Volt It can be connected directly It can work within the range of -70 ° C to + 200 ° C Maximum degree.

**The viewing Window**: Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals 100% leak-proof. (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper . bumpers are available as optional in cold room doors . In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.



# Door Lock

: 100% leak-proof & frost - free door lock that can be locked from the outside. PA 6.6 (Poliamid 6.6) % 30 GF we manufacturing in standards. Dark rooms in order to

detect the door lock & facilitate the output , it's marked with phosphorus (bright) (optional)

# Optional door accessories

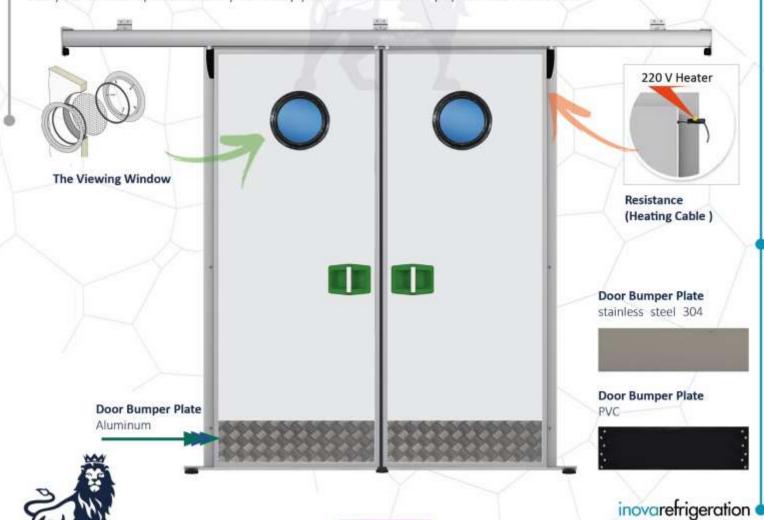
: Over 30 pieces, colors are Available 304 quality chrome stainless sheet blade Door Lock Vewing window Bumper plate PIR Polyurethane Automatic door closers

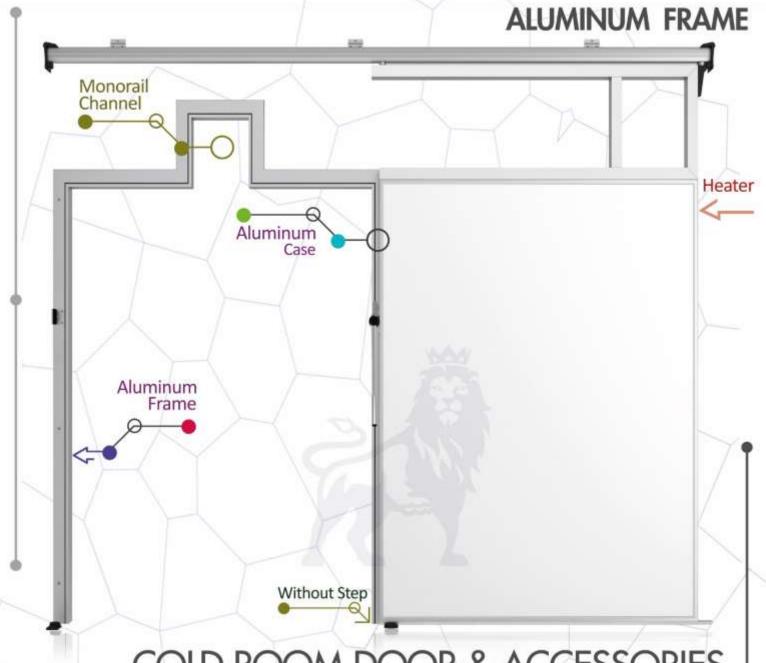
# ADVANTAGES OF SINGLE WING SLIDING DOORS:

Provides maximum thermal insulation.

It can be opened wider (forklift, truck, truck, container, pallet) provides great convenience in the transition. It provides to prevent heat losses by opening it to the desired extent in periods when big product loading is not

- · Has an aesthetic & ergonomic look .
- · Saves time & space.
- Single wing application saves cost thanks to its functional suitability in required areas.
- · One-wing sliding sliding doors provide maximum advantage to the high insulation system, which allows you to use your unit components easily for many years with minimum payment convenience.





COLD ROOM DOOR & ACCESSORIES

MONORAIL Channel Sliding Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- · Sliding type doors are produced from heat bridged profiles.maximizes system thermal insulati

# **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- Corrosion resistant
- · High-pressure accessories
- · Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- · High vapor proof sealing system
- Quiet and smooth operation

# **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

# Minimum and Maximum Door Dimensions:

Minimum : 100 cm Width \* 100 cm High \* 80 mm thickness (wing / blade size)

Maximum : 300 cm Width \* 500 cm High \* 80 mm thickness (wing / blade size)

Maximum : 500 cm Width \* 300 cm High \* 80 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



# TECHNICAL SPECIFICATIONS OF DOORS:

: NEGATIVE - 50C / POSITIVE 80 ° C Room temperature range door to use

: Monorail Channel Sliding door Door type

Door Blade ( wing )Thickness : 80 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC

films 100-200 µ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel.

: dx51d + z- EN 10327- Standards Door Blade (wing) sheet quality

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient : λ = 0,022 W/mK - EN 13162

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional

PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & PVC Combination

Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C As used in food and living areas, it's in compliance with 21.CFR 177,2600 specifications & quality standards . the gasketed U polyamide support are used by us for the first time in the World, it's ensured that the gaskets are 100 % fully pressed against the

door sill.

: DIN 50049-2.2. / EN 10204-3.1.B. Anodized aluminum profile in Door Blade (wing) Case

Polyamide heat bridge according to the unit where the door is used or without bridges Frames first in the world It's implemented by us . this system, even if there is a power failure in the doors where the heater is installed 100% it will be prevented door freezing.

**Door Outer Handle** 

: There are 2 types of wings (blade) located on the outside of the door which provides a comfortable opening of the doors. According to the dimensions of the door & according to the customer requirements are applied either individually. The large opening lever is made of aluminum & stainless materials. 2. The holding drawbar PA 6.6 (Polyamide 6.6) is produced at 30 % GF standards.

Door Inner Handle : In dark rooms, In order to make the door opening handle easier & to facilitate the exit, the phosphor (shiny) marked PVC body has the inner handle with aluminum

handle. Two arm application is made according to the door size.

Door Top Rail (slider) System : Aluminum top rail for easy opening & closing of doors System is available. Worldwide except Germany & Italy are also working with several companies that are manufacturing in Turkey doors reverse single rail system. While the reverse rail system provides ease of installation, the main purpose is 100% acceptance in terms of work safety rules worldwide . Thanks to this system, the doors do not fall on people in any impact or misuse. Sliding door production system DIN 50049-2.2./EN 10204-3.1.B standards of anodized aluminum profiles are composed of. Gaskets have a special system that can be pressed sideways & above. And it has an aesthetic appearance as it hides the mechanism running on the door. Doors run quietly inside the room No sagging, No breaking.



# **Monorail Sliding Doors**

# **Door Top Rail Stops**

: There are L door stops at the top & End of the door to prevent the door from coming off the top rail. It's produced from aluminum profile materials according to DIN 50049-2.2./EN 10204-3.1.B. They are equipped with sound & speed cut-out rubber stop.

# Door Top Rail Wheels

: ZnAl27Cu2 in accordance with EN 12844 standards Zamak 27 materials are used in heavy industry around the World . Top wheel carriers with double - ball steel ball bearings When we use a plastic material system, we use steel roller bearing, zamak 27 rib rotors & reverse system upper rail wheels consisting of aluminum anodized parts in DIN 50049-2.2./EN 10204-3.1.B standards . You can adjust the irregularities in the units & the floor by means of this system. You can provide the full insulation of your door by completing all the process. To the excellent acoustics, the doors are quiet and easy to open & close.

Door Top Rail Carrier Hanger Profiles : Profiles which are shaped between the door & upper rail are used to provide easy operation of the door without connecting monorail doors to the monorail channel . Stainless 304 quality box (square or rectangular) profiles in model X5CrNi18-10- EN 1.4301 paslanmaz standards . 2. Painted or unpainted galvanized boxes (square or rectangular) profiles .

# Door Bottom Rail

: DIN 50049-2.2. / EN 10204-3.1.B standards include anodized aluminum coated V sub-rail system, it provides closing of the door with the top + bottom rail system by providing 100% sealing from the bottom . The door lower rail system operates in parallel with the overflow system & the doors are lifted up when the doors are opened + presses down when closing. To this system, insulation is kept at maximum level.

# Door Bottom Rail Slider

: PVC Appearance PA 6.6 (Polyamide 6.6) is an aesthetic rail slide channel with 30% GF standards . It's mounted 5 cm outwards in the opening direction of the door. It's internal channel, it enables the door bottom rail to open & close easily.

# Door Front interlock

: Door pre - interlock is produced in male logic with PA 6.6 (Polyamide 6.6) 30% GF standards . It's aesthetic door closers with PVC look . 2- part clamping mechanism 1 piece on the door + 1 part is mounted on the door jamb or closing direction on the unit. Both parts are interlocked in the door closure & 100 % insulation is supported by allowing the door seals to fully press into the moldings.

# Door Front frame

: Anodized 100 % to DIN 50049-2.2. / EN 10204-3.1.B Standards german designed against frost, maximum heat insulation polyamide barrier aluminum moldings.

# Door Rear Frame

: 2 types of rear frame can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.

# **Door Opening System**

: Monorail Sliding doors are mainly operated as manual option. Detailed information on sliding doors as well as motorized sliding doors are in the section.

Resistance (heating cable ) range of - 70 ° C to + 200 ° C Maximum degree.

: 220 Volt It can be connected directly It can work within the

# The viewing Window

: Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals 100% leak-proof. (Optional).



# Door bumper plate

: Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper . bumpers are available as optional in cold room doors . In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

#### Door Lock

: 100% leak-proof & frost - free door lock that can be locked from the outside. PA 6.6 (Poliamid 6.6) % 30 GF we manufacturing in standards. Dark rooms In order to detect the door lock & facilitate the output , it's marked with phosphorus (bright) ( optional )

#### Optional door accessories

: Over 30 pieces, colors are Available 304 quality chrome stainless sheet blade Door Lock Vewing window Bumper plate PIR Polyurethane Automatic door closers

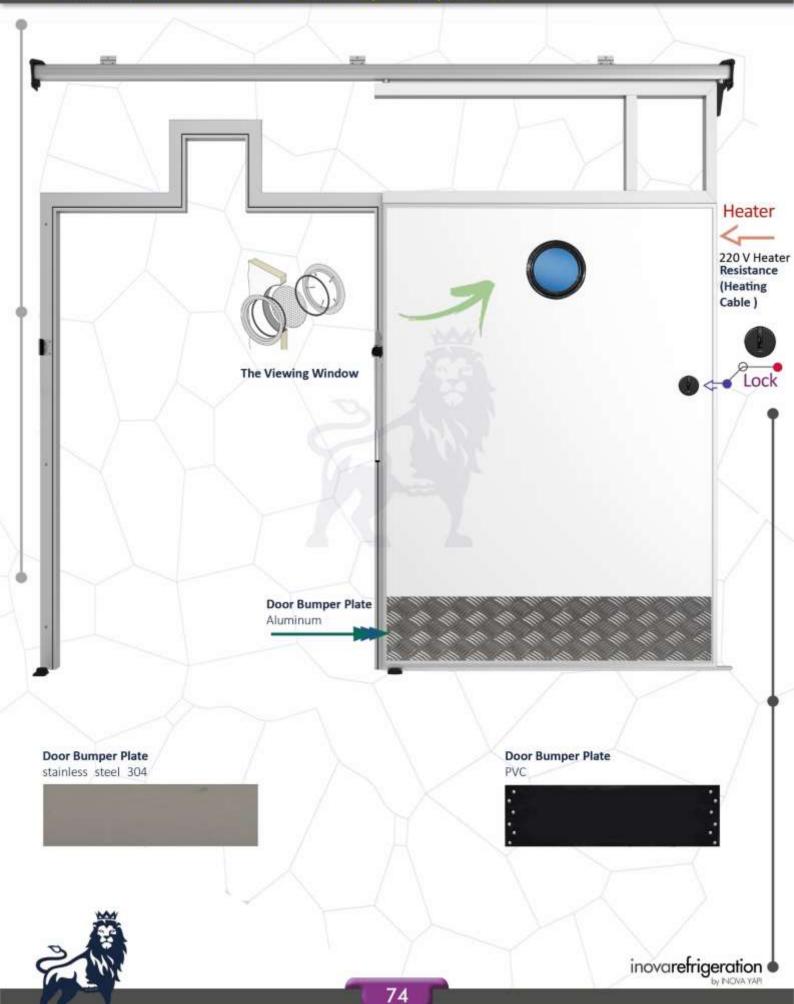
#### MONORAIL SYSTEM:

With the heavy transport system such as meat , chicken , etc , hanger systems called monorail are used especially in the areas where product transitions are used with air suspension system & product transitions from outdoor units to indoor units. In monorall systems, In MonoRall systems, it's desired to be close to the maximum level of insulation & easy transport of heavy product transitions is the main purpose. In order to operate the monorail system to be applied in the unit, the multiplication doors produced by finding a monorail channel suitable for our unit are called monorail type multiplication doors. Since monorail doors are different in every project in the World, each product can be produced according to the Project. Monorail doors are manufactured using hygienic materials in accordance with European standards. They do not undergo any deformation in all kinds of chemical disinfectant cleaning.

#### ADVANTAGES OF SINGLE WING MONORAIL SLIDING DOORS.

- Provides moderate thermal insulation.
- It can be opened wider (forklift, truck, truck, container, pallet) provides great convenience in the transition.
- It ensures that heat losses are prevented by opening it to the desired extent in periods when big product loading is not done.
- Has an aesthetic & ergonomic look.
- Saves time and space.
- · Single wing application saves cost thanks to it's functional suitability in required areas .
- Thanks to the monorail channel, hanging system provides maximum convenience for product transporations.
- The only disadvantage in monorail doors is that the monorail channel cannot be closed 100 %, resulting in minimum heat losses.









Flat Ground







# COLD ROOM DOOR & ACCESSORIES ONE LEAF FLIP FLAP (Swing) Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- · Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- · Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### **TECHNICAL SPECIFICATIONS OF DOORS:**

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : One wings Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron /  $0,50~\text{mm} \times 0,70~\text{mm}$  (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0,022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between  $65 \,^{\circ}$  C &  $+150 \,^{\circ}$  C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing ( blade ) Case

: DIN 50049-2.2./EN 10204-3.1.B Standards.In Anodized aluminum

profile

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges : Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

**Door Rear frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



## Door opening system

:The Flip Flap doors are only opened closed manually.

# Resistance (heating cable )

cable )is optional.

:The Flip Flap doors on standard system resistance (Heating

**The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100 % leak-proof (Optional).

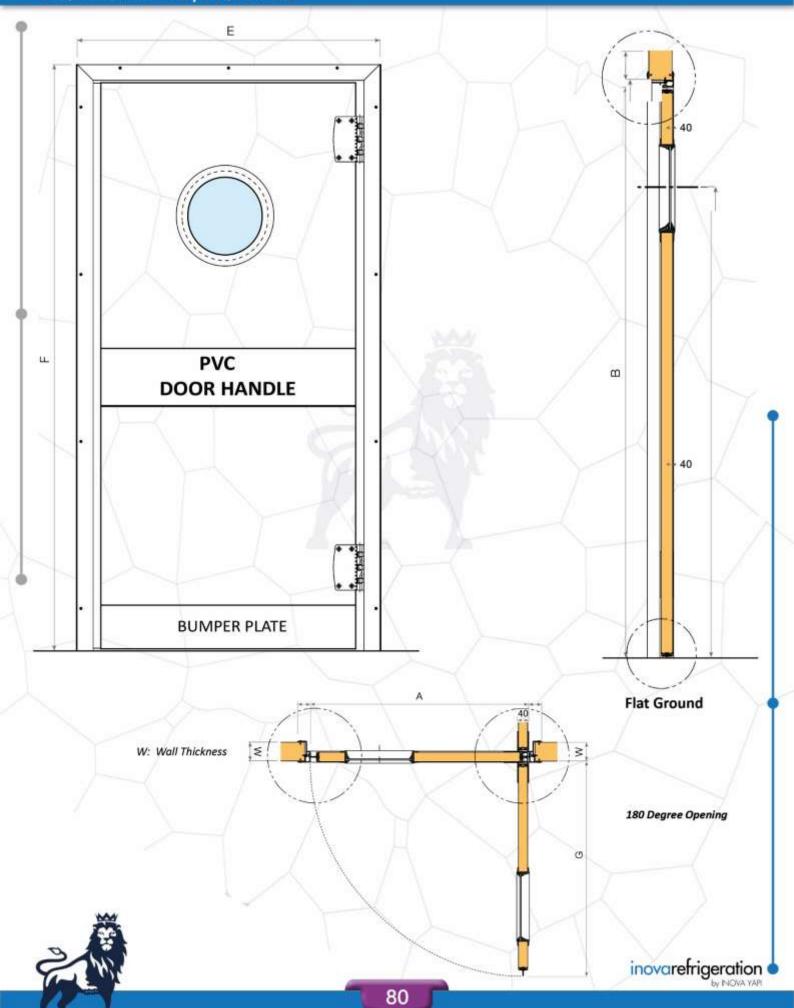
consider the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

### Optional door accessories

: Over 30 pieces, colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )









# COLD ROOM DOOR & ACCESSORIES FLIP FLAP (Swing) Doors





COLD ROOM DOOR & ACCESSORIES
ONE LEAF FLIP FLAP (Swing) Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Poserver rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : One wings Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron / 0,50~mm x 0,70~mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65  $^{\circ}$  C & + 150  $^{\circ}$  C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing ( blade ) Case : DIN 50049-2.2./EN 10204-3.1.B Standards.In Anodized aluminum profile

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges : Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

**Door Rear frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



## Door opening system

:The Flip Flap doors are only opened closed manually.

# Resistance (heating cable )

cable ) is optional.

:The Flip Flap doors on standard system resistance (Heating

**The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100 % leak-proof (Optional).

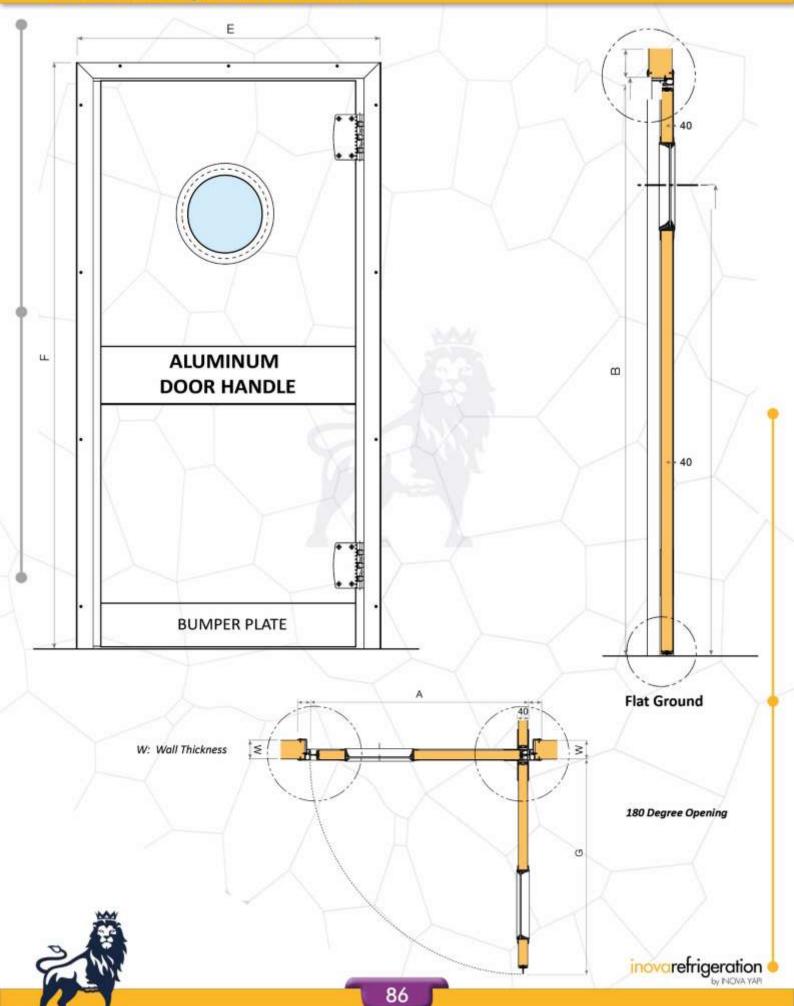
consider the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

### Optional door accessories

: Over 30 pieces. colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )









COLD ROOM DOOR & ACCESSORIES
FLIP FLAP (Swing) Doors



Without Step

#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Poserver rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- · It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- · Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### **TECHNICAL SPECIFICATIONS OF DOORS:**

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : Double wings Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron / 0,50~mm x 0,70~mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing (blade) Case : DIN 50049-2.2./EN 10204-3.1.B Standards.

in Anodized aluminum profile

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Elip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

Door Rear frame : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



## Door opening system

: The Flip Flap doors are only opened closed manually.

Resistance (heating cable )

is optional.

: The Flip Flap doors on standard system resistance (Heating cable)

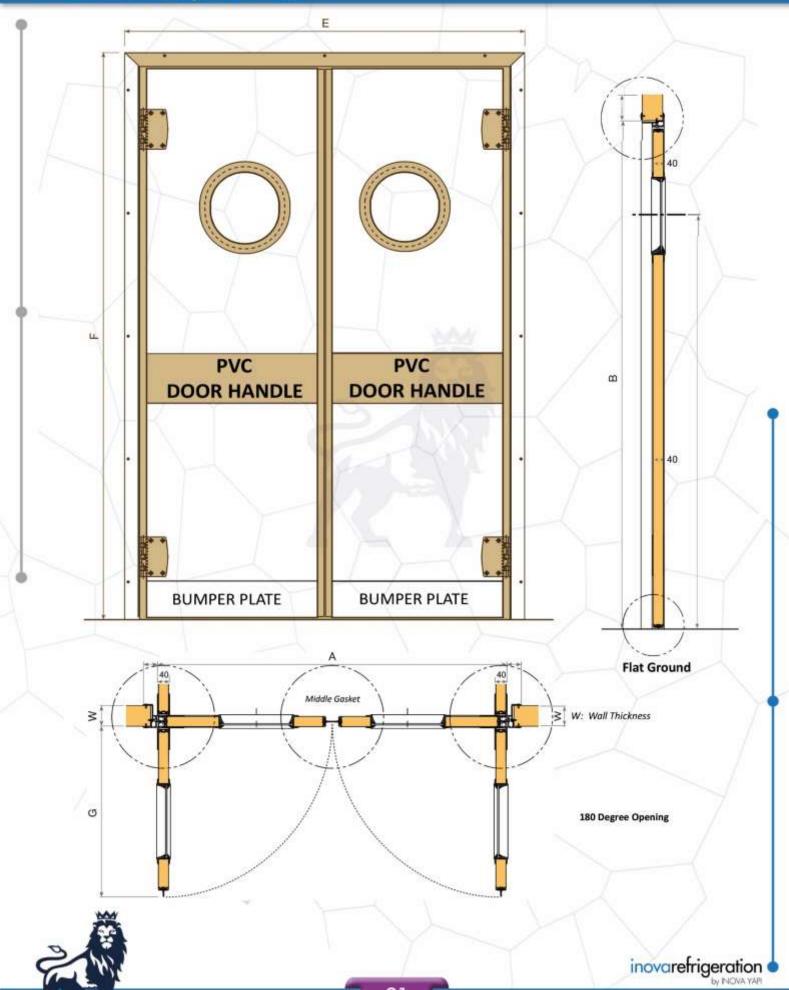
**The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100 % leak- proof (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

### Optional door accessories

: Over 30 pieces, colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )







# COLD ROOM DOOR & ACCESSORIES FLIP FLAP (Swing) Doors





COLD ROOM DOOR & ACCESSORIES
FLIP FLAP (Swing) Doors



#### Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Poserver rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- · Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : Double wings Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron /  $0,50~\text{mm} \times 0,70~\text{mm}$  (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65  $^{\circ}$  C & + 150  $^{\circ}$  C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing (blade) Case : DIN 50049-2.2./EN 10204-3.1.B Standards.

in Anodized aluminum profile

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges : Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

**Door Rear frame** : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



Door opening system

: The Flip Flap doors are only opened closed manually.

Resistance (heating cable ) cable )is optional.

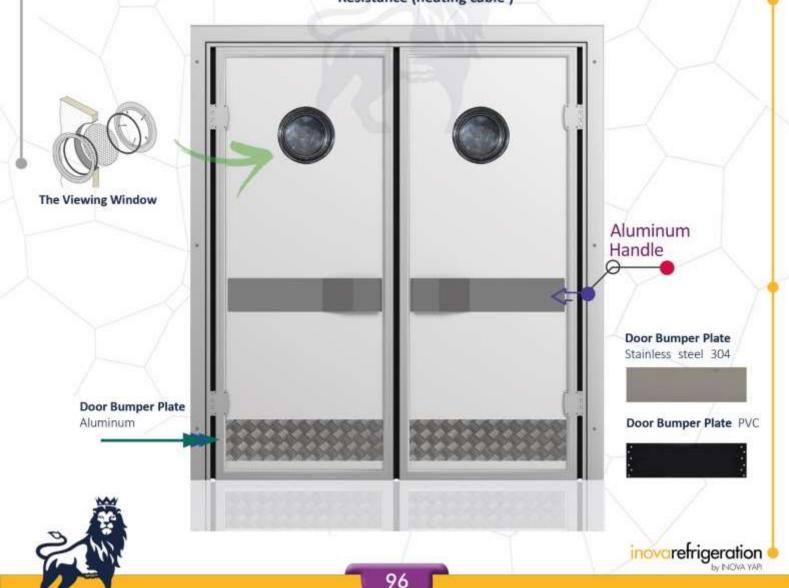
: The Flip Flap doors on s tandard system resistance (Heating

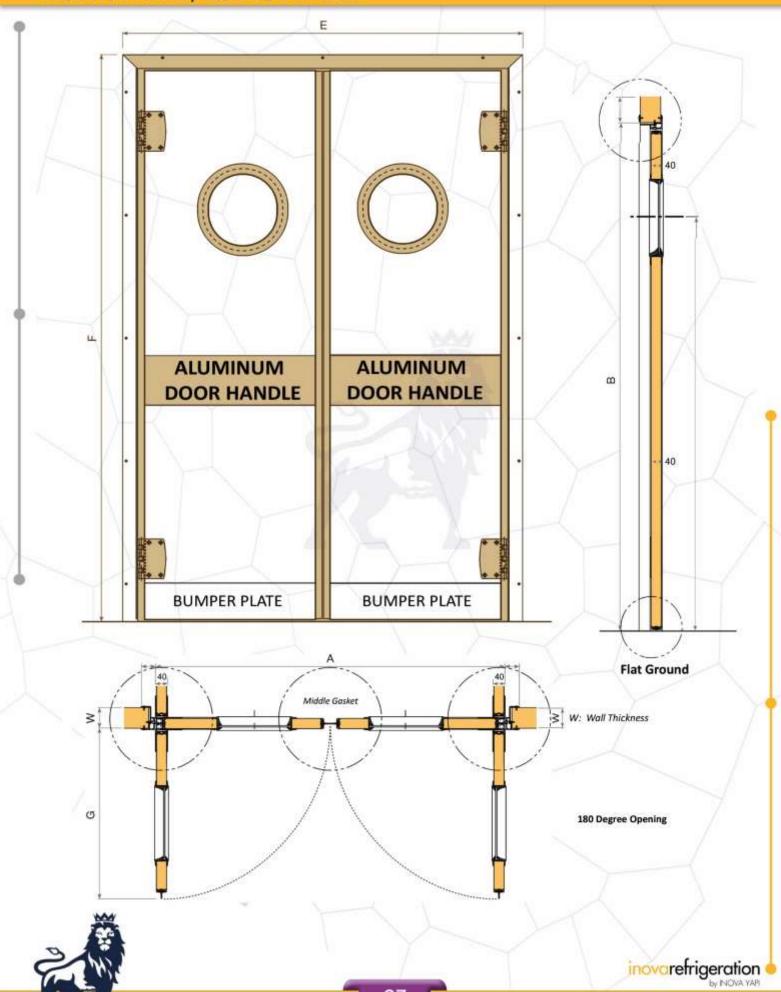
The viewing Window : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100% leak-proof (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

Optional door accessories

: Over 30 pieces. colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )







# COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors





# COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors



# Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : Monorail One wings Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron / 0,50~mm x 0,70~mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0,022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65  $^{\circ}$  C & + 150  $^{\circ}$  C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing ( blade ) Case : DIN 50049-2.2./EN 10204-3.1.B Standards.In Anodized aluminum

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges : Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

Door Rear frame : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



profile

Door opening system

: The Flip Flap doors are only opened closed manually.

Resistance (heating cable )

cable )is optional.

:The Flip Flap doors on standard system resistance (Heating

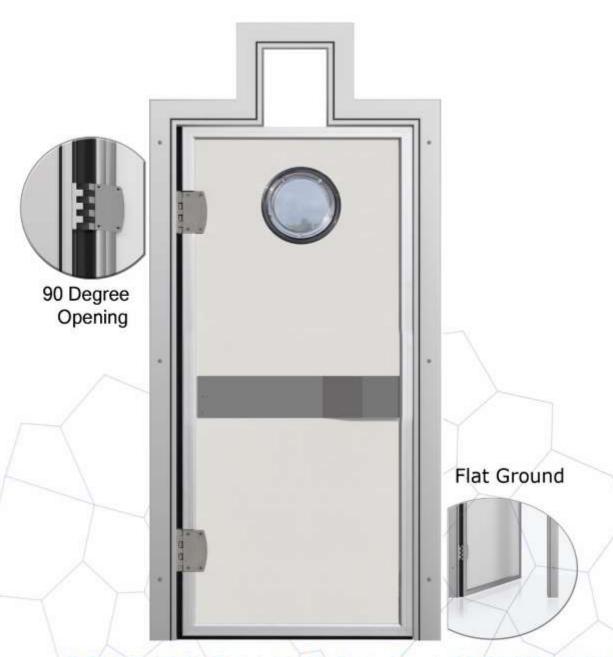
**The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100 % leak-proof (Optional).

consider the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

Optional door accessories

: Over 30 pieces. colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane





COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors





COLD ROOM DOOR & ACCESSORIES

MONORAIL FLIP FLAP (Swing) Doors



# Usage areas:

Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Poserver rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

# **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

# **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

: NEGATIVE- 50C / POSITIVE 80 ° C Room temperature range door to use

: Monorail One wings Flip Flap door Door type

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films 100-200 μ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality

: dx51d + z- EN 10327 - Standards

Door Blade (wing) insulation features

: Polyol + Izocsiyanate = Polyurethane

Insulation density

: 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient

 $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification

: PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested

: Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** 

: Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold )

Door wing (blade) Case

or with Step (threshold) type

: DIN 50049-2.2./EN 10204-3.1.B Standards.In Anodized aluminum

profile

Door Handle

: Standard 2 type door handle application is done in the bar doors.1. Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges

: Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both

wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B

maximum heat insulation polyamide barrier aluminum Frame.

Door Rear frame : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted . It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



## Door opening system

: The Flip Flap doors are only opened closed manually.

# Resistance (heating cable )

cable ) is optional.

:The Flip Flap doors on standard system resistance (Heating

### The viewing Window

:Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100 % leakproof (Optional).

# Door bumper plate

: Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

### Optional door accessories

: Over 30 pieces, colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )





# COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors





COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

#### **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

Room temperature range door to use : NEGATIVE- 50C / POSITIVE 80 ° C

Door type : Double wings Monorail Flip Flap door

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films  $100-200~\mu$  micron / 0,50~mm x 0,70~mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality : dx51d + z- EN 10327- Standards

Door Blade (wing) insulation features : Polyol + Izocsiyanate = Polyurethane

Insulation density : 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0,022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested : Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65  $^{\circ}$  C & + 150  $^{\circ}$  C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold ) or with Step ( threshold ) type

Door wing (blade) Case : DIN 50049-2.2./EN 10204-3.1.B Standards.

in Anodized aluminum profile

Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges : Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30% GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier aluminum Frame.

Door Rear frame : 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted. It has 2 models in aluminum & PVC. Since the rear frames do not carry loads, they are applied only for image aesthetics.



Door opening system

:The Flip Flap doors are only opened closed manually.

Resistance (heating cable )

cable )is optional.

:The Flip Flap doors on standard system resistance (Heating

**The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100% leak - proof (Optional).

Door bumper plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

Optional door accessories

: Over 30 pieces, colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane Resistance (heating cable )





COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors





COLD ROOM DOOR & ACCESSORIES MONORAIL FLIP FLAP (Swing) Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Poserver rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### **Doors Special Solutions:**

- . Doors are easy & fast to mounted & easy to maintain
- . The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- . It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Flip Flap doors are produced embedded inside the moldings
- · Opens in both directions

#### **Environment and User Friendly:**

- · Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- · Maximum energy saving
- · Durable materials
- High vapor proof sealing system
- · Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, sliding door models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 120 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transportation standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport



#### TECHNICAL SPECIFICATIONS OF DOORS:

: NEGATIVE- 50C / POSITIVE 80 ° C Room temperature range door to use

: Double wings Monorail Flip Flap door Door type

Door Blade ( wing )Thickness : 40 mm

Door Blade ( wing ) sheet feature : Door sheet are coatings with scratch protection surface with PVC films 100-200 μ micron / 0,50 mm x 0,70 mm (minimum) hot dipped galvanized coil coating painted steel 10142

Door Blade (wing) sheet quality

: dx51d + z- EN 10327 - Standards

Door Blade (wing) insulation features

: Polyol + Izocsiyanate = Polyurethane

Insulation density

: 40- 45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient

 $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification

: PUR- B-s1, d0 EN 13501-1/PIR B-s1, d0 EN 13501-1 (optionally)

Door Blade (wing) color suggested

: Standard models Ral 9002 - Different colors optional PVDF (Polyvinylidene Floride) Painted Galvanized sheet

**Door Insulation Gaskets** 

: Double Density Component with Epdm & Pvc Combination Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C . As used in food & living areas , it's in compliance with 21.CFR 177.2600 specifications & quality standards Can be produced without Step( threshold )

Door wing (blade) Case

: DIN 50049-2.2./EN 10204-3.1.B Standards.

in Anodized aluminum profile

or with Step (threshold) type

Door Handle

: Standard 2 type door handle application is done in the bar doors.1. Polyethylene release arm manufactured in accordance with the TS EN ISO 14632 Quality system in compliance with HACCP standards & food safety management system according to DIN EN ISO 22000: 2005 production standards 2. Anodized aluminum release lever is applied to DIN 50049-2.2./EN 10204-3.1.B. Due to the fact that the doors are opened & closed by the impact & impact method throughout the world, mostly polyethylene arms are preferred due to their flexible structure.

Door hinges

: Flip Flap door hinges are produced in PA 6.6 (Polyamide 6.6) 30%

GF standards. Polyamide visible hinges have stainless steel springs. Flip Flap door hinges provide opening & closing of doors in both directions of 90 °C while 90 °C is to be fixed on which side you want. Such doors are preferred in intermediate compartments where it is preferable to open the door by touching the desired location without frequent contact with passages. Hinges can be used according to the area & door siz in both wings, at least 2 pieces separately. It works silently. Does not sag, no breaking.

**Door Front Frame** 

: 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B

maximum heat insulation polyamide barrier aluminum Frame.

Door Rear frame

: 2 types of rear moldings can be applied according to the wall thickness of the door to be mounted . It has 2 models in aluminum & PVC. Since the rear frames do not carry

loads, they are applied only for image aesthetics.



#### Door opening system

: The Flip Flap doors are only opened closed manually.

#### Resistance (heating cable )

cable )is optional.

: The Flip Flap doors on standard system resistance (Heating

## **The viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & epdm flexible seals 100% leak - proof (Optional).

**Door bumper plate**: Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers, stainless steel 304 quality thick sheet application can be made.

#### Optional door accessories

: Over 30 pieces. colors are Available 304 quality stainless sheet blade Viewing window Over 2 pieces of hinge Bumper plate PIR Polyurethane





# COLD ROOM DOOR & ACCESSORIES ONE WINGS Service Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- · The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Service doors are produced embedded inside the moldings
- Suitable for office and living areas

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- · High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, double leaf hinged doors models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 50 cm Width \* 50 cm High \* 40 mm thickness (wing / blade size)

Maximum : 120 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards. Measures can be made in the desired size in the areas to be applied on-site. Maximum dimensions can be increased for Opentop containers and truck transport Maximum dimensions for Double wing models



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

Door Type : One leaf Service door

Door Wing Thickness : 40 mm

Door Wing Sheet Feature : Door sheet are coatings with scratch protection surface with PVC films 100- 200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

Door Wing Sheet Quality : dx51d + z - EN 10327 - Standards

**Door Wing Insulation Features** : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40-45 kg / m3 - EN 1602 Standards

Thermal Conductivity Coefficient :  $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ 

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF ( Polyvinylidene Floride ) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces .

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 ° C & + 150 ° C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets .Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

Door Wing Case : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum profile.

**Door Lock (Handle)** : The door can be applied in different models according to the areas to be used, but as standard, round stainless arm is applied.

Door Hinges : TDIN 50049-2.2./EN 10204-3.1.B Anodized aluminum hinges are used as standard in the service doors. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size. It works silently Does not sag, no breaking. Service Doors open in one direction only to our side.

**Door Front Frame**: 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier Aluminum Frame.

**Door Rear Frame** : According to the wall thickness of the area to be installed according to DIN 50049-2.2./EN 10204-3.1.B Standards anodized aluminum back mold application is made. Since the rear frames do not carry loads, they are only applied for image aesthetics.

Door Opening System : The hinged doors are only opened & closed manually.



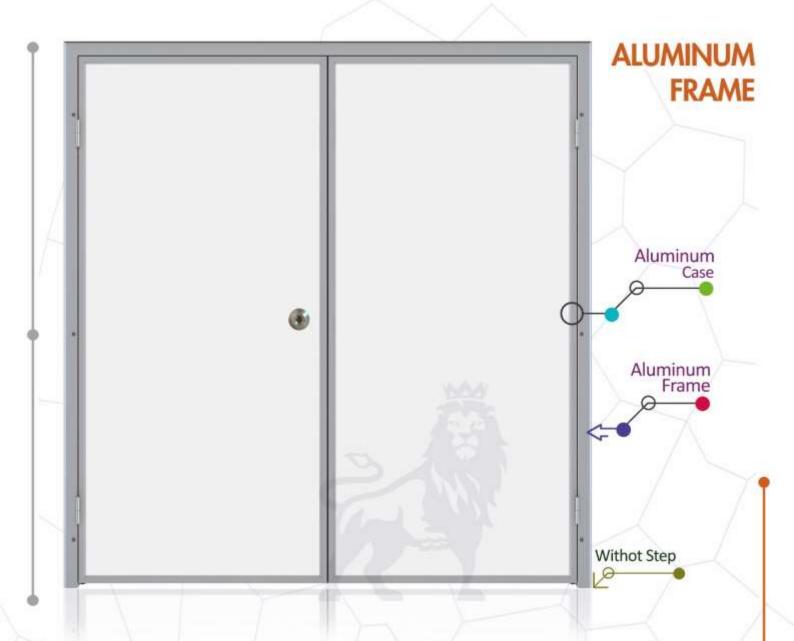
**The Viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

**Optional door accessories**: Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.







## COLD ROOM DOOR & ACCESSORIES DOUBLE WINGS Service Doors



Cold storage, Cold rooms; Product freezing rooms, Shock production chambers, Hotels, Medicine Storage rooms, Medical materials & Waste plants, Air conditioning rooms, Food facilities such as meat, Cheese, Milk Production facilities, Warehouses, Factories, Painthouses, Women's health & beauty centers, Garbage processing plants, Morgues, Frigolu vehicles, Telecommunication base station centers, Hygiene areas, Restaurants Food production facilities, Pastries, Hot rooms, Gsm booths, Integrated production facilities, Pc server rooms, Vegetable & fruit processing plants, Pickles Tomato Paste production facilities, Hospitals, Operating theaters, Fish production & processing plants, Clearing stations, Chemical laboratories.

#### Doors Special Solutions:

- · Doors are easy & fast to mounted & easy to maintain
- The area to be used is produced according to your needs
- Includes special accessories developed according to every need
- It has a system to be installed according to each wall type
- It has the feature of keeping the thermal insulation at maximum level
- · We use Package with strength packaging system
- Service doors are produced embedded inside the moldings
- Suitable for office and living areas

#### **Environment and User Friendly:**

- Clean design
- Does not contain bacteria
- · Corrosion resistant
- High-pressure accessories
- Manufacturing with environmentally friendly products
- Maximum energy saving
- Durable materials
- High vapor proof sealing system
- Quiet and smooth operation

#### **Dimensions of Standard Model Doors:**

In general, double leaf hinged doors models are not standard in the world.

#### Minimum and Maximum Door Dimensions:

Minimum : 100 cm Width \* 100 cm High \* 40 mm thickness (wing / blade size)

Maximum : 250 cm Width \* 300 cm High \* 40 mm thickness (wing / blade size)

Maximum : 300 cm Width \* 250 cm High \* 40 mm thickness (wing / blade size)

Maximum door dimensions can be made by considering the international transport standards.

Measures can be made in the desired size in the areas to be applied on-site.

Maximum dimensions can be increased for Opentop containers and truck transport

Maximum dimensions for Double wing models



#### TECHNICAL SPECIFICATIONS OF DOORS

Room Temperature Range Door To Use: NEGATIVE - 50 °C / POSITIVE 80 °C

: Double leaf Service door Door Type

Door Wing Thickness : 40 mm

Door Wing Sheet Quality

: Door sheet are coatings with scratch protection surface with PVC films Door Wing Sheet Feature 100-200 μ micron / 0,50 mm x 0,70 mm (minimum) Hot dipped galvanized coil coating painted steel 10142

: dx51d + z - EN 10327 - Standards

Door Wing Insulation Features : Polyol + Izocsiyanate = Polyurethane

Insulation Density : 40-45 kg / m3 - EN 1602 Standards

 $\lambda = 0.022 \text{ W/mK} - \text{EN } 13162$ Thermal Conductivity Coefficient

Fire Classification : PUR- B-s1, d0 EN 13501-1 / PIR - B-s1, d0 EN 13501-1 (Optionally)

**Door Wing Color Suggested** : Standard models Ral 9002 - PVDF (Polyvinylidene Floride) Painted Galvanized Sheet or if you want Different colors option your order should be over 30 pieces.

**Door Insulation Gaskets** : Double Density Component with Epdm & Pvc Combination. Suitable for use in the thermal temperature range between 65 °C & + 150 °C. As used in food & living areas, it's in compliance with 21.CFR 177.2600 specifications & quality standards. Corner gaskets used by us for the first time in the world do not require welded gaskets .Withstep (threshold) & without step (non threshold) are Provides 100 % sealing on all models.

**Door Wing Case** : DIN 50049 - 2.2. / EN 10204- 3.1.B Standards. In Anodized aluminum profile.

Door Lock (Handle) : The door can be applied in different models according to the areas to be used, but as standard, round stainless arm is applied.

: TDIN 50049-2.2./EN 10204-3.1.B Anodized aluminum hinges are used **Door Hinges** as standard in the service doors. The hinges can be used in different quantities according to the area to be used & at least 2 according to the door size . It works silently Does not sag , no breaking . Service Doors open in one direction only to our side.

**Door Front Frame** : 100 % German design against DIN 50049-2.2. / EN 10204-3.1.B maximum heat insulation polyamide barrier Aluminum Frame.

: According to the wall thickness of the area to be installed according to Door Rear Frame DIN 50049-2.2./EN 10204-3.1.B Standards anodized aluminum back mold application is made. Since the rear frames do not carry loads, they are only applied for image aesthetics.

**Door Opening System** :The hinged doors are only opened & closed manually.



**The Viewing Window** : Surveillance windows are the window system for viewing the inside & outside . Fiber glass is made of hard & transparent material & Epdm flexible seals. 100% leak-proof (optionally).

Door Bumper Plate : Aluminum or Pvc Thick absorber materials applied on the inside or outside of the door on the lower parts of the door in frequently used & impacted areas are called bumper. Bumpers are available as optional in cold room doors. In addition to aluminum material or PVC plate absorbers , stainless steel 304 quality thick sheet application can be made.

**Optional door accessories**: Over 30 pieces, colors are Available, 304 quality chrome stainless sheet blade, Viewing window, Over 2 pieces of hinge, Bumper plate, PIR Polyurethane, Automatic door closers.



### inovarefrigeration





### INOVA YAPI LTD STI.

Mehmet Akif Cad.No:41 Kısıkköy-Menderes-İzmir / Turkey



Phone: 00 90 232 257 56 70 Fax: 00 90 232 257 52 60

Mobile: 00 90 530 948 42 35



www.inovayapi.com info@inovayapi.com

